State of Delaware

Department of Natural Resources & Environmental Control Division of Air & Waste Management Air Quality Management Section

156 South State Street Dover, DE 19901

Regulation No. 30 (Title V) Operating Permit Facility I.D. Number: 1000300016

Permit Number: AQM-003/00016 - Part 3 (Renewal 1) Proposed

Effective Date:	Expiration Date:	5 Years from Date of Issuance
Renewal App	lication Date:	

Pursuant to 7 <u>Del. C.</u> Chapter 60, Section 6003 and the State of Delaware "<u>Regulations Governing the Control of Air Pollution</u>," Regulation No. 2, Section 2 and Regulation No. 30, Section 7(b), approval of the Department of Natural Resources and Environmental Control (Department) is hereby granted to operate the emission units listed in Condition 1 of this permit; subject to the terms and conditions of this permit.

This approval is granted to:

Permittee/Owner (hereafter referred to as "Owner/Operator")	Operator (hereafter referred to as "Operator")
The Premcor Refining Group Inc. Delaware City, Delaware 19706 Responsible Official: Mr. Andrew Kenner, Vice President and General Manager	Premcor Delaware City Refinery
Plant Site Location (hereafter referred to as "Facility")	Plant Mailing Address
Valero Delaware City Refinery 4550 Wrangle Hill Road Delaware City, DE 19706	Valero Delaware City Refinery 4550 Wrangle Hill Road Delaware City, DE 19706

The nature of business of the Facility is Petroleum Refining. The Standard Industrial Classification code is 2911. The North American Industry Classification System code is 324110.

All terms and conditions of this permit are enforceable by the Department and by the U.S. Environmental Protection Agency (EPA), or if specifically designated as "State Enforceable Only," by the Department only. [Reference Regulation No. 30 Section 6(b)(1), dated 12/11/2000]

Ravi Rangan, P.E. / Date Engineer VI Engineering & Compliance Branch (302) 323-4542 Paul E. Foster, P.E. / Date
Program Manager
Engineering & Compliance Branch
(302) 323-4542

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Condition 1. Emission Units Identification. [Reference Regulation No. 30 Section 3(c)(1), dated 12/11/2000]

a. Emission Units Information.

Table 2: Emission Points, and Units:

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Designation	Emission Unit	Source Description
DCPP	80	Boiler #1 (618 mmBTU/hr input, natural gas and desulfurized refinery fuel gas fired)
	80	Boiler #2 (716 mmBTU/hr input, natural gas and desulfurized refinery fuel gas fired)
	80	Boiler #3 (618 mmBTU/hr input, syngas, natural gas, and desulfurized refinery fuel gas fired)
	80	Boiler #4 (737 mmBTU/hr input, desulfurized refinery fuel gas fired)
Gas Plant	82	Texaco Gasifier 1 (235 ton/hr synthesis gas from both Gasifiers 1 and 2)
	82	Quench (gas cooler) for Gasifier 1
	82	Texaco Gasifier 2 (235 ton/hr synthesis gas from both Gasifiers 1 and 2)
	82	Quench (gas cooler) for Gasifier 2
	82	Amine Acid Gas Removal system
	82	Syngas Flare
	50	Three-Cell Linear Mechanical Draft Evaporative Cooler (gas flow of 3,000,000 ACFM, cooling water flow of 30,000 gallons per minute)
CCU	84	CCU1 & CCU2 - Each, one Gas Turbine (LHV input of 824.7 mmBTU/hr, HHV input of 878.4 mmBTU/hr, syngas or low sulfur diesel fuel fired)
	84	Duct Burner (215 mmBTU/hr, HHV of 215 mmBTU/hr, natural gas fired, one each, CCU1 & CCU2)
	84	Heat Recovery Steam Generator (one each, CCU1 & CCU2)
	84	Electric Generator (90 MW nominal, one each, CCU1 & CCU2)

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b. Regulation No. 2 Permit Identification¹

Reference Number	Full Regulation No. 2 Permit Designation
APC-90/0288 (A5)	<u>APC-90/0288-OPERATION (Amendment 5) - Boiler No. 1</u> issued July 19, 2006. Boiler No. 1, Unit 80-1.
APC-90/0289 (A6)	APC-90/0289-OPERATION (Amendment 6) - Boiler No. 2 issued July 19, 2006. Boiler No. 2, Unit 80-2.
APC-90/0290 (A5)	APC-90/0290-OPERATION (Amendment 5) - Boiler No. 3 issued July 19, 2006. Boiler No. 3, Unit 80-3.
APC-90/0291	APC-90/0291-OPERATION - Boiler #4 issued February 2, 1993. Boiler No. 4, Unit 80-4.
APC-97/0504	APC-97/0504-OPERATION issued August 6, 2003. Gasifiers #1 & #2, two gas coolers, amine acid gas removal system, syngas flare - Unit 82, One 3-cell linear mechanical draft evaporative cooler - Unit 50.
APC-97/0503 (A3)	APC-97/0503-OPERATION (Amendment 3) (LAER)(NSPS) issued July 19, 2006. Two combined cycle units, two duct burners, two heat recovery steam generators, two electric generators - Unit 84.

Condition 2. General Requirements.

a. Certification.

1. Each document submitted to the Department/EPA as required by this permit shall be certified by a Responsible Official as to truth, accuracy, and completeness. Such certification shall be signed by a Responsible Official and shall contain the following language: "I certify, based on

¹ This chart identifies the underlying permits whose provisions have been incorporated into this Title V permit and specifies the references number that will be used to identify the source of the underlying permit condition throughout this Title V permit.

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information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete." [Reference Regulation No. 30 Section 5(f), dated 11/15/1993 and 6(c)(1), dated 12/11/2000]

- 2. Any report of deviations required under Conditions 3(c)(2)(ii) or 3(c)(2)(iii) that must be submitted to the Department within ten calendar days of discovery of the deviation, may be submitted in the first instance without a certification provided a certification meeting the requirements of Condition 2(a)(1) is submitted to the Department within ten calendar days thereafter, together with any corrected or supplemental information required concerning the deviation. [Reference Regulation No. 30 Section 6(a)(3)(iii)(D), dated 12/11/2000]
- 3. Each document submitted to the Department/EPA pursuant to this permit shall be sent to the following addresses:

State of Delaware - DNREC	United States Environmental Protection Agency
Division of Air and Waste Management	Associate Director of Enforcement (3AP12)
Air Quality Management Section	1650 Arch Street
156 South State Street	Philadelphia, PA 19103
Dover, DE 19901	
Attn: Program Administrator	
No. of Originals: <u>1</u> & No. of copies: <u>1</u>	No. of copies: 1

b. Compliance.

The Owner/Operator shall comply with all terms and conditions of this permit. Any noncompliance with this permit constitutes a violation of the applicable requirements under the Clean Air Act, and/or the State of Delaware "Regulations Governing the Control of Air Pollution," and is grounds for an enforcement action, for permit termination, revocation and reissuance or modification, or for denial of a permit renewal. [Reference Regulation No. 30 Sections 6(a)(7)(l), dated 12/11/2000]

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- 2. i. For applicable requirements with which the source is in compliance, the Owner/Operator shall continue to comply with such requirements. [Reference Regulation No. 30 Sections 5(d)(8)(iii)(A), dated 12/11/2000, and 6(c)(3), dated 12/11/2000]
 - ii. For applicable requirements that will become effective during the term of this permit, the Owner/Operator shall meet such requirements on a timely basis unless a more detailed schedule is expressly required by the applicable requirement. [Reference Regulation No. 30 Sections 5(d)(8)(iii)(B), dated 12/11/2000, and 6(c)(3), dated 12/11/2000]
- 3. Nothing in Condition 2(b)(1) of this permit shall be construed to preclude the Owner/Operator from making changes consistent with Condition 2(m)(3) [Minor Permit Modifications] or Condition 4(a) [Operational Flexibility]. [Reference Regulation No. 30 Sections 6(h), dated 12/11/2000, and 7(e)(1)(v), dated 12/11/2000]
- 4. The fact that it would have been necessary to halt or reduce an activity in order to maintain compliance with the terms and conditions of this permit shall not constitute a defense for the Owner/Operator in any enforcement action. Nothing in this permit shall be construed as precluding consideration of a need to halt or reduce activity as a mitigating factor in assessing penalties for noncompliance if the health, safety, or environmental impacts of halting or reducing operations would be more serious than the impacts of continuing operations. [Reference Regulation No. 30 Section 6(a)(7)(ii), dated 12/11/2000]
- 5. The Owner/Operator may seek to establish that noncompliance with a technology-based emission limitation under this permit was due to an emergency or a malfunction if both the record keeping requirements in Condition 3(b)(2)(iii) and the reporting requirements in Condition 3(c)(2)(ii)(A) are satisfied. [Reference Regulation No. 30 Section 6(g)(2), dated 12/11/2000]

6.

- i. In any enforcement proceeding, the Owner/Operator seeking to establish the occurrence of an emergency or malfunction has the burden of proof. [Reference Regulation No. 30 Section 6(g)(4), dated 12/11/2000 and 6(g)(5), dated 12/11/2000]
- ii. The provisions of Regulation No. 30 pertaining to Emergency/Malfunctions as defined in Condition Nos. 2(b)(5); 2(b)(6); 3(b)(2)(iii); and 3(c)(2)(i)(A) of this permit are in addition to any emergency or malfunction provision contained in any

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applicable requirement. [Reference Regulation No. 30 Section 6(g)(4), dated 12/11/2000 and 6(g)(5), dated 12/11/2000]

- 7. Reserved.
- 8. If required, the schedule of compliance in Condition 5(a) of this permit is supplemental to and shall not sanction noncompliance with the applicable requirements upon which it is based. [Reference Regulation No. 30 Section 5(d)(8)(iii)(C), dated 11/15/1993]
- 9. Nothing in this permit shall be interpreted to preclude the use of any credible evidence to demonstrate noncompliance with any term of this permit. [Reference 62 FR 8314, dated 2/24/97]
- 10. All terms and conditions of this permit are enforceable by the Department and by the US Environmental Protection Agency ("EPA") unless specifically designated as "State Enforceable Only". [Reference Regulation No. 30 Section 6(b)(1), dated 12/11/2000]
- c. <u>Confidentiality</u>. The Owner/Operator may make a claim of confidentiality for any information or records submitted to the Department. However, by submitting a permit application, the Owner/Operator waives any right to confidentiality as to the contents of its permit, and the permit contents will not be entitled to protection under 7 <u>Del. C.</u>, Chapter 60, Section 6014. [Reference Regulation No. 30 Section 5(a)(4), dated 11/15/1993, 6(a)(3)(iii)(E), dated 12/11/2000, and 6(a)(7)(v), dated 12/11/2000]
 - 1. Confidential information shall meet the requirements of 7 <u>Del. C.</u>, Chapter 60, Section 6014, and 29 <u>Del. C.</u>, Chapter 100. [Reference Regulation No. 30 Section 5(a)(4), dated 11/15/1993]
 - 2. If the Owner/Operator submits information to the Department under a claim of confidentiality, the Owner/Operator shall also submit a copy of such information directly to the EPA, if the Department requests that the Owner/Operator do so. [Reference Regulation No. 30 Section 5(a)(4), dated 11/15/1993]
- d. Construction, Installation, or Alteration. The Owner/Operator shall not initiate construction, installation, or alteration of any equipment or facility or air contaminant control device which will emit or prevent the emission of an air contaminant prior to submitting an application to the Department under Regulation No. 1102, and, when applicable, Regulation No. 1125, and receiving approval of such application from the Department; except as exempted in Regulation No. 1102 Section 2.2 of the State of Delaware "Regulations Governing the Control of Air Pollution." [Reference Regulation No. 2 Section 2.1, dated 6/1/97 and Regulation No. 30, Section 7(b)(3), dated 12/11/2000]

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- e. <u>Definitions/Abbreviations</u>. Except as specifically provided for below, for the purposes of this permit, terms used herein shall have the same meaning accorded to them under the applicable requirements of the Clean Air Act and the State of Delaware "<u>Regulations Governing the Control of Air Pollution</u>."
 - 1. "Act" means the Clean Air Act, as amended by the Clean Air Act Amendments of November 15, 1990, 42 U.S.C. 7401 et seq. [Reference Regulation No. 30 Section 2, dated 12/11/2000]
 - 2. "AP-42" means the Compilation Of Air Pollutant Emission Factors, Fifth Edition, AP-42, dated January 15, 1995, as amended with Supplements "A" dated February 1996, "B" dated November 1996, "C" dated November 1997, "D" dated August 1998, "E" dated September 1999, and "F" dated September 2000 and the December 2001 update, the December 2002 update and the December 2003 update.
 - 3. "CFR" means Code of Federal Regulations.
 - 4. "Emergency" means any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which situation requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission limitation under this permit, due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error. [Reference Regulation No. 30 Section 6(g)(1), dated 12/11/2000]
 - 5. "Malfunction" means any sudden and unavoidable failure of air pollution control equipment or process equipment or of a process to operate in a normal or usual manner, and that causes the source to exceed a technology-based emission limitation under this permit, due to unavoidable increases in emissions attributable to the malfunction. A malfunction shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error. [Reference Regulation No. 30 Section 6(g)(1), dated 12/11/2000]
 - 6. "Number 2 fuel oil" and "No. 2 fuel oil" means distillate oil.
 - 7. "Reg." and "Regulation" mean State of Delaware "Regulations Governing the Control of Air Pollution."
 - 8. "Regulations Governing the Control of Air Pollution" means the codification of those regulations enacted by the Delaware Department of Natural Resources and Environmental Control, in accordance with 7 Del. C., Chapter 60, Section 6010.
 - 9. Permit Specific Definitions:
 - i. "Tons Per Year" and "TPY" tons emitted in any rolling twelve month period.
 - ii. "Stack Test Based Emission Factor" means an emission factor derived from the results of the most recent compliance stack test performed within the last 5 years for the unit in question.

f. <u>Duty to Supplement</u>.

1. Upon becoming aware of a failure to submit any relevant facts or a submittal of incorrect information in any permit application, the Owner/Operator shall promptly

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submit to the Department such supplementary facts or corrected information. [Reference Regulation No. 30 Section 5(b), dated 11/15/1993]

- 2. The Owner/Operator shall promptly submit to the Department information as necessary to address any requirement(s) that become applicable to the source after the date it filed a complete application, but prior to release of a corresponding draft permit. [Reference Regulation No. 30 Section 5(b), dated 11/15/1993]
- 3. The Owner/Operator shall furnish to the Department, upon receipt of a written request and within a reasonable time specified by the Department:
 - i. Any information that the Department determines is reasonably necessary to evaluate or take final action on any permit application submitted in accordance with Condition 2(l) or 2(m) of this permit. The Owner/Operator may request an extension to any deadline the Department may impose on the response for such information. [Reference Regulation No. 30 Section 5(a)(2)(iii), dated 11/15/1993]
 - ii. Any information that the Department requests to determine whether cause exists to modify, terminate or revoke this permit, or to determine compliance with the terms and conditions of this permit. [Reference Regulation No. 30 Section 6(a)(7)(v), dated 12/11/2000]
 - iii. Copies of any record(s) required to be kept by this permit. [Reference Regulation No. 30 Section 6(a)(7)(v), dated 12/11/2000]
- g. <u>Emission Trading</u>. No permit revision shall be required under any approved economic incentives, marketable permits, emissions trading, and other similar programs or processes for changes that are provided for in the permit. [Reference Regulation No. 30 Section 6(a)(9), dated 12/11/2000]
- h. Fees. The Owner/Operator shall pay fees to the Department consistent with the fee schedule established by the Delaware General Assembly. [Reference Regulation No. 30 Section 6(a)(8), dated 12/11/2000 and Section 9, dated 12/11/2000]
- i. <u>Inspection and Entry Requirements</u>. Upon presentation of identification, the Owner/Operator shall allow authorized officials of the Department to perform the following:
 - 1. Enter upon the Owner/Operator's premises where a source is located or an emissions-related activity is conducted, or where records that must be kept under the terms and conditions of this permit are located. [Reference Regulation No. 30 Section 6(c)(2)(l), dated 12/11/2000]
 - 2. Have access to and copy, at reasonable times, any record(s) that must be kept under the terms and conditions of this permit. [Reference Regulation No. 30 Section 6(c)(2)(ii), dated 12/11/2000]
 - 3. Inspect, at reasonable times and using reasonable safety practices, any facility, equipment (including monitoring and air pollution control equipment), practice, or operation regulated or required under this permit. [Reference Regulation No. 30 Section 6(c)(2)(iii), dated 12/11/2000]
 - 4. Sample or monitor, at reasonable times, any substance or parameter for the purpose of assuring compliance with this permit or any applicable requirement. [Reference Regulation No. 30 Section 6(c)(2)(iv), dated 12/11/2000]
- j. Permit and Application Consultation. The Owner/Operator is encouraged to consult with Department personnel before submitting an application or, at any other time, concerning the operation, construction, expansion, or modification of any installation, or concerning the required pollution control devices or system, the efficiency of such devices or system, or the pollution problem related to the installation. [Reference Regulation No. 30 Section 5(a)(1)(vii), dated 11/15/1993]

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- k. Permit Availability. The Owner/Operator shall have available at the facility at all times a copy of this permit and shall provide a copy of this permit to the Department upon request. [Regulation No. 2 Section 8.1, dated 6/1/97]
- I. Permit Renewal. This permit expires 5 years from the date of issuance, except as provided in Condition 2(1)(3) below. [Reference Regulation No. 30 Section 6(a)(2), dated 12/11/2000]
 - 1. Applications for permit renewal shall be subject to the same procedural requirements, including those for public participation, *affected state* comment, and EPA review, that apply to initial permit issuance under Regulation No. 30 Section 7(a), except that an application for permit renewal may address only those portions of the permit that the Department determines require revision, supplementing, or deletion, incorporating the remaining permit terms by reference from the previous permit. The Department may similarly, in issuing a draft renewal permit or proposed renewal permit, specify only those portions that will be revised, supplemented, or deleted, incorporating the remaining permit terms by reference. [Reference Regulation No. 30 Section 7(c)(1), dated 12/11/2000]
 - 2. The Owner/Operator's right to operate shall cease upon the expiration date unless a timely and complete renewal application has been submitted to the Department no later than 12 months prior to the expiration date of the permit. [Reference Regulation No. 30 Section 7(c)(2), dated 12/11/2000]
 - 3. The Department shall review each application for completeness and shall inform the applicant within 60 days of receipt if the application is incomplete. Unless the Department requests additional informationor otherwise notifies the applicant of incompleteness within 60 days of an application, an application will be deemed complete if it contains the information required by the application form and Section 5(d) of Regulation 30 of "Regulations Governing the Control of Air Pollution".

 [Reference Regulation No. 30 Section 5(a)(2)(i) dated 11/15/93]
 - 4. If a timely and complete application for a permit renewal is submitted to the Department pursuant to Regulation No. 30, Section 5(a)(2)(iv), dated 12/11/2000, and Section 7(c)(1), dated 12/11/2000, and the Department, through no fault of the Owner/Operator, fails to take final action to issue or deny the renewal permit before the end of the term of this permit, then this permit shall not expire until the renewal permit has been issued or denied, and any permit shield granted for the permit shall continue in effect during that time. [Reference Regulation No. 30 Section 7(c)(3), dated 12/11/2000]

m. Permit Revision and Termination.

- 1. This permit may be modified, revoked, reopened, and reissued, or terminated for cause. Except as provided under Condition 2(m)(3) [Minor Permit Modification], the filing of a request by the Owner/Operator for a permit modification, revocation and reissuance, or termination, or of a modification of planned changes or anticipated noncompliance does not stay any term or condition of this permit. [Reference Regulation No. 30 Section 6(a)(7)(iii), dated 12/11/2000 and 7(e)(1)(v), dated 12/11/2000]
- 2. "Administrative Permit Amendment." When required, the Owner/Operator shall submit to the Department a request for an administrative permit amendment in accordance with Regulation No. 30 Section 7(d) of the State of Delaware "Regulations Governing the Control of Air Pollution." [Reference Regulation No. 30 Section 7(d), dated 12/11/2000]
- "Minor Permit Modification." When required, the Owner/Operator shall submit to the Department an application for a minor permit modification in accordance with Regulation No.

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- 30 Section 7(e)(1) and 7(e)(2) of the State of Delaware "Regulations Governing the Control of Air Pollution." [Reference Regulation No. 30 Section 7(e)(1), dated 12/11/2000 and 7(e)(2), dated 12/11/2000]
 - i. For a minor permit modification, during the period of time between the time the Owner/Operator makes the change or changes proposed in the minor permit modification application and the time that the Department takes action on the application, the Owner/Operator shall comply with both the applicable requirements governing the change and the proposed permit terms and conditions. During this period the Owner/Operator, at its own risk, need not comply with the existing terms and conditions of this permit that it seeks to modify. [Reference Regulation No. 30 Section 7(e)(1)(v), dated 12/11/2000]
- ii. If the Owner/Operator fails to comply with its proposed permit terms and conditions during this time period, the existing terms and conditions of this permit may be enforced against the Owner/Operator. [Reference Regulation No. 30 Section 7(e)(1)(v), dated 12/11/2000 and 7(e)(2)(v), dated 12/11/2000]
- 4. "Significant Permit Modification." When required, the Owner/Operator shall submit to the Department an application for a significant permit modification in accordance with Regulation No. 30 Section 7(e)(3) of the State of Delaware "Regulations Governing the Control of Air Pollution." [Reference Regulation No. 30 Section 7(e)(3), dated 12/11/2000]
- 5.
- i. When the Owner/Operator is required to meet the requirements under Section 112(g) of the *Act* or to obtain a preconstruction permit under the State of Delaware "Regulations Governing the Control of Air Pollution," the Owner/Operator shall file a complete application to revise this permit within (12) months of commencing operation of the construction or modification. [Reference Regulation No. 30 Section 5(a)(1)(iv), dated 11/15/1993]
- ii. When the Owner/Operator is required to obtain a preconstruction permit, the Owner/Operator may submit an application to revise this permit for concurrent processing. The revision request for this permit when submitted for concurrent processing shall be submitted to the Department with the Owner/Operator's preconstruction review application or at such later time as the *Department* may allow. Where this permit would prohibit such construction or change in operation, the Owner/Operator shall obtain a *permit revision* before commencing operation. [Reference Regulation No. 1102 Sections 11.2(j), 11.5 and 12.4, dated 6/1/97, and Regulation No. 30 Section 5(a)(1)(iv), dated 11/15/1993]
- iii. Where an application is not submitted for concurrent processing, the Owner/Operator shall obtain an operating permit under the State of Delaware "Regulations Governing the Control of Air Pollution" prior to commencing operation of the construction or modification to cover the period between the date operation is commenced and until such time as operation is approved under Regulation No. 30. [Reference Regulation No. 1102 Section 2.1, dated 6/1/97]
- 6. "Permit Termination." The Owner/Operator may at any time apply for termination of this permit in accordance with Regulation No. 30 Section 7(h)(4) or Section 7(h)(5) of the State of Delaware "Regulations Governing the Control of Air Pollution." [Reference Regulation No. 30 Sections 7(h)(4), dated 12/11/2000 and 7(h)(5), dated 12/11/2000]

n. Permit Transfer.

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- 1. A change in ownership or operational control of this facility shall be treated as an administrative permit amendment where the Department has determined that no other change in the permit is necessary, provided that a written agreement containing a specific date for transfer of permit responsibility, coverage, and liability between the current and new owner has been submitted to the Department. [Reference Regulation No. 30 Section 7(d)(1)(iv), dated 12/11/2000]
- 2. In addition to any written agreement submitted by the Owner/Operator in accordance with Condition 2(n)(1), the Owner/Operator shall have on file at the Department a statement meeting the requirements of 7 <u>Del. C.</u>, Chapter 79, Section 7902. This permit condition is state enforceable only. [Reference 7 <u>Del. C.</u>, Chapter 79 Section 7902 dated 8/28/2007]
- 3. The written agreement required in Condition 2(n)(1) of this permit shall be provided to the Department within a minimum of thirty (30) calendar days prior to the specific date for transfer and shall indicate that the transfer is agreeable to both the current and new owner. [Reference Regulation No. 2 Section 7.1, dated 6/1/97]
- o. <u>Property Rights</u>. This permit does not convey any property rights of any sort, or any exclusive privilege. *[Reference Regulation No. 30 Section 6(a)(7)(iv), dated 12/11/2000]*

p. Risk Management Plan Submissions.

- 1. In the event this stationary source, as defined in the State of Delaware "Accidental Release Prevention (ARP) Regulation" Section 4, is subject to or becomes subject to Section 5 of the "ARP Regulation", (as amended March 11, 2006), the owner or operator shall submit a risk management plan (RMP) to the Environmental Protection Agency's RMP Reporting Center by the date specified in Section 5.10 and required revisions as specified in Section 5.190. A certification statement shall also be submitted as mandated by Section 5.185. [Reference Regulation No. 30 Section 6(a)(4), dated 12/11/00, State of Delaware "Accidental Release Prevention Regulation", dated 1/11/99 and Delaware, Approval of Accidental Release Prevention Program, Federal Register/Vol. 6, No. 11 pages 30818-22, dated June 8, 2001]
- 2. If this stationary source, as defined in State of Delaware "ARP Regulation" Section 4, is not subject to Section 5 but is subject or becomes subject to Section 6 of the "ARP Regulation" (as amended March 11, 2006), the owner or operator shall submit a Delaware RMP to the State of Delaware's Accidental Release Prevention group by the date specified in Section 6.10 and required revisions as specified by Section 6.60(j). Note: State enforceable only. [Reference State of Delaware "Accidental Release Prevention Regulation", as amended March 11, 2006]

q. Protection of Stratospheric Ozone.

When applicable, this Facility shall comply with the following requirements: [Reference 40 CFR Part 82 "Protection of Stratospheric Ozone", revised as of 7/1/97 and Regulation No. 30 Section 2 dated 11/15/93]

- 1. The permittee shall comply with the standards for labeling of products using ozone-depleting substances pursuant to 40 CFR Part 82, Subpart E:
 - i. All containers in which a class I or class II substance is stored or transported, all products containing a class I substance, and all products directly manufactured with a process that uses a class I substance must bear the required warning statement if it is being introduced into interstate commerce pursuant to § 82.106.

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- ii. The placement of the required warning statement must comply with the requirements pursuant to \S 82.108.
- iii. The form of the label bearing the required warning statement must comply with the requirements pursuant to § 82.110.
- iv. No person may modify, remove, or interfere with the required warning statement except as described in § 82.112.
- 1. Any person servicing, maintaining, or repairing appliances, except for motor vehicles, shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for MVACs in Subpart B. In addition, Subpart F applies to refrigerant reclaimers, appliance owners, and manufacturers of appliances and recycling and recovery equipment:
 - i. Persons opening appliances for maintenance, service, repair, or disposal must comply with the prohibitions and required practices pursuant to § 82.154 and § 82.156.
 - ii. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to § 82.158.
 - iii. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to § 82.161.
 - iv. Persons performing maintenance, service, repair, or disposal of appliances must certify with the Administrator pursuant to § 82.158 and § 82.162.
 - v. Persons disposing of small appliances, MVACs, and MVAC-like appliances must comply with record keeping requirements pursuant to § 82.166. ("MVAC-like appliance" as defined at § 82.152)
 - vi. Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to § 82.156.
- 2. Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to 40 CFR Part 82, Subpart F § 82.166.
- 2. If the permittee manufactures, transforms, destroys, imports, or exports a class I or class II substance, the permittee is subject to all the requirements as specified in 40 CFR Part 82, Subpart A, "Production and Consumption Controls".
- 3. If the permittee performs a service on motor (fleet) vehicles when this service involves ozone-depleting substance refrigerant (or regulated substitute substance) in the motor vehicle air conditioner (MVAC), the permittee is subject to all the applicable requirements as specified in 40 CFR Part 82, Subpart B, "Servicing of Motor Vehicle Air Conditioners".
 - The term "motor vehicle" as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term "MVAC" as used in Subpart B does not include the air-tight sealed refrigeration system used as refrigerated cargo, or system used on passenger buses using HCFC-22 refrigerant. These systems are regulated under 40 CFR Part 82, Subpart F.

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- 4. The permittee shall be allowed to switch from any ozone-depleting substance to any alternative that is listed as acceptable in the Significant New Alternatives Program (SNAP) promulgated pursuant to 40 CFR Part 82, Subpart G, Significant New Alternatives Policy Program.
- Reserve Regulation No. 30 Section 6(a)(6), dated 12/11/2000]

 The provisions of this permit are severable. If any part of this permit is held invalid, the application of such part to other persons or circumstances and the remainder of this permit shall not be affected thereby and shall remain valid and in effect.

 [Reference Regulation No. 30 Section 6(a)(6), dated 12/11/2000]

Condition 3. Specific Requirements.

- a. Emission Limitations, Emission Standards, Operational Limitations and Operational Standards. The Owner/Operator shall comply with the emission limitations and standards detailed in Condition 3 Table 1 of this permit. [Reference Regulation No. 30 Section 6(a)(1), dated 12/11/2000]
- b. Compliance Determination Methodology (Monitoring, Testing, QA/QC Procedures and Record Keeping). The Owner/Operator shall maintain all of the information required under Conditions 3(b)(1) and 3(b)(2) of this permit for a minimum of five (5) years from such information's date of record and shall make these records available to the Department upon written or verbal request. [Reference Regulation No. 30 Section 6(a)(3)(ii)(B), dated 12/11/2000]

1.

- i. Specific Requirements. The Owner/Operator shall comply with the operational limitation(s), monitoring, testing, and record keeping requirement(s) detailed in Condition 3 Table 1 which are in addition to those in Condition 3(b)(2) of this permit. [Reference Regulation No. 30 Section 6(a)(1), dated 12/11/2000, 6(a)(3)(1), dated 12/11/2000, and 6(a)(10), dated 12/11/2000]
- ii. <u>General Testing Requirements</u>. Upon written request of the Department, the Owner/Operator shall, at the Owner/Operator's expense, sample the emissions of, or fuel used by, an air contaminant emission source, maintain records and submit reports to the Department on the results of such sampling. *[Reference Regulation No. 17, Section 2.2, dated 7/17/84]*
- iii. The Department must observe all stack emission testing and monitor certification testing including any test audits conducted on the monitors as part of the Quality Assurance Program for the results to be considered for acceptance unless the Department determines in advance, in writing, that the test need not be observed. Further, the Department may in its discretion determine based on its observation of the test that it need not observe the entire test.
- iv. All monitor performance specification testing and stack emissions testing shall require the submission of a "Source Sampling Guidelines and Preliminary Survey Form" which must be found acceptable to the Department at least thirty (30) days prior to the testing.
- v. The results of all monitor performance specification testing and stack emission testing shall be submitted to the Department, in triplicate, within ninety (90) days after completion of the testing.
- 2. General Record Keeping Requirements. The Owner/Operator shall record all of the following information.
 - i. If required, for each operating scenario identified in Condition 3 Table 1 of this permit, a record that indicates the operating scenario under which each particular emission unit is

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operating. The Owner/Operator shall, contemporaneously with changing from one operating scenario to another, record in this log the time at which the operating scenario under which it is operating is changed. [Reference Regulation No. 30 Section 6(a)(10), dated 12/11/2000]

- ii. The following information to the extent specified in Condition 3 Table 1 of this permit. [Reference Regulation No. 30 Section 6(a)(3)(ii)(A), dated 12/11/2000]
 - A. The date, place, and time of the sampling or measurements. [Reference Regulation No. 30 Section 6(a)(3)(ii)(A)(aa), dated 12/11/2000]
 - B. The dates analyses were performed. [Reference Regulation No. 30 Section 6(a)(3)(ii)(A)(bb), dated 12/11/2000]
 - C. The Owner/Operator or entity that performed the analyses. [Reference Regulation No. 30 Section 6(a)(3)(ii)(A)(cc), dated 12/11/2000]
 - D. The analytical techniques or methods used. [Reference Regulation No. 30 Section 6(a)(3)(ii)(A)(dd), dated 12/11/2000]
 - E. The results of such analyses. [Reference Regulation No. 30 Section 6(a)(3)(ii)(A)(ee), dated 12/11/2000]
 - F. The operating conditions as existing at the time of sampling or measurement. [Reference Regulation No. 30 Section 6(a)(3)(ii)(A)(ff), dated 12/11/2000]
- iii. If the Owner/Operator is claiming the affirmative defense of emergency or malfunction as provided in Condition 2(b)(5); a properly signed, contemporaneous operating logs, or other relevant evidence which indicates that: [Reference Regulation No. 30 Section 6(g)(3), dated 12/11/2000]
 - A. An emergency or malfunction occurred and the causes of the emergency or malfunction. [Reference Regulation No. 30 Section 6(g)(3)(I), dated 12/11/2000]
 - B. The facility was at the time of the emergency or malfunction being operated in a prudent and professional manner and in compliance with generally accepted industry operations and maintenance procedures. [Reference Regulation No. 30 Section 6(g)(3)(ii), dated 12/11/2000]
 - C. During the period of the emergency or malfunction the Owner/Operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements of this permit. [Reference Regulation No. 30 Section 6(g)(3)(iii), dated 12/11/2000]
- iv. A copy of the written notice required by Condition 3(c)(2)(iii) for each change made under Condition 4(c) [Operational Flexibility] of this permit shall be maintained with a copy of this permit. [Reference Regulation No. 30 Section 6(h)(1), dated 12/11/2000]

c. Reporting and Compliance Certification Requirements.

1. Specific Reporting/Certification Requirements. The Owner/Operator shall comply with the Reporting/Certification Requirements detailed in Condition 3 - Table 1 of this permit, which are in addition to those of Conditions 3(c)(2) and 3(c)(3) of this permit. Each report that contains any deviations from the terms of Condition 3 - Table 1 shall identify the probable cause of the deviations and any corrective actions or preventative measures taken. [Reference]

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Regulation No. 30 Sections 6(a)(3)(iii), dated 12/11/2000, 6(a)(3)(iii)(C)(cc), dated 12/11/2000, and 6(a)(3)(iii)(C)(dd), dated 12/11/2000]

2. General Reporting Requirements.

- i. The Owner/Operator shall submit to the Department a report of any required monitoring not later than the first day of August (covering the period from January 1 through June 30 of the current calendar year) and the first day of February (covering the period July 1 through December 31 of the previous calendar year) of each calendar year. Each report shall identify any deviations from permit requirements since the previous report, any deviations from the monitoring, record keeping and reporting requirements under this permit, and the probable cause of the deviations and any corrective actions or preventative measures taken. If no deviations have occurred such shall be stated in the report. [Reference Regulation No. 30 Section 6(a)(3)(iii)(A), dated 12/11/2000 and (B), dated 12/11/2000, and Section 6(a)(3)(iii)(C)(dd), dated 12/11/2000]
- ii. In addition to the semiannual monitoring reports required under Condition 3(c)(2)(I), the Owner/Operator shall submit to the Department supplemental written reports an/or notices identifying all deviations from permit conditions, probable cause of the deviations, and any corrective actions or preventative measures as follows: [Reference Regulation No. 30, Sections 6(a)(3)(iii)(C)(cc), dated 12/11/2000 and 6(a)(3)(iii)(C)(dd), dated 12/11/2000]
 - A. If the Owner/Operator is claiming the affirmative defense of emergency or malfunction as provided in Condition 2(b)(5) of this permit, a notice of any deviation resulting from emergency or malfunction conditions shall be reported to the Department within two working days of the time when the technology-based emission limitations were exceeded. Such notice shall contain a description of the emergency or malfunction, any steps taken to mitigate emissions, and any corrective actions taken. [Reference Regulation No. 30 Sections 6(a)(3)(iii)(C)(aa), dated 12/11/2000 and 6(g)(3)(iv), dated 12/11/2000]
 - 2. Emissions in excess of any permit condition or emissions which create a condition of air pollution shall be reported to the Department immediately upon discovery and after activating the appropriate site emergency plan, in the following manner:
 - <u>1</u> By calling the Department''s Environmental Emergency Notification and Complaint number (800) 662-8802, if the emission poses an imminent and substantial danger to public health, safety or the environment. [Reference: Regulation No 1130, Section 6(a)(3)(iii)(C)(bb) dated 12/11/2000]
 - 2. Other emissions in excess of any permit condition or emissions which create a condition of air pollution may be called in to the Environmental Emergency Notification and Complaint number (800) 662-8802 or faxed to (302) 739-2466. The ability to fax in notifications may be revoked upon written notice to the Company by the Department in its sole discretion. [Reference: Regulation No 1130, Section 6(a)(3)(iii)(C)(bb) dated 12/11/2000]
 - 3. In addition to complying with Condition 3.c.2.ii.B. 1 and 2 of this permit, the Owner/Operator shall satisfy any reporting required by the "Reporting of a Discharge of a Pollutant or an Air Contaminant" regulation, within 30

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calendar days of becoming aware of an occurrence subject to reporting pursuant to these conditions. All reports submitted to the Department shall be submitted in writing and shall include the following information: [Reference Regulation No. 30 Sections 6(a)(3)(iii)(C)(cc), dated 12/11/2000 and 6(a)(3)(iii)(C)(dd), dated 12/11/2000]

- i. The name and location of the facility;
- ii. The subject sources that caused the emissions;
- iii. The time and date of the first observation of the excess emissions;
- iv. The cause and expected duration of the excess emissions;
- v. For sources subject to numerical emission limitations, the estimated rate of emissions (expressed in the units of the applicable emission or operational limitation) and the operating data and calculations used in determining the magnitude of the excess emissions; and
- vi. The proposed corrective actions and schedule to correct the conditions causing the excess emissions.

Emissions on the same day from the same emission unit may be combined into one report. Emissions from the same cause that occur contemporaneously may also be combined into one report. The Owner/Operator shall submit an electronic copy of all required reports to the Department's compliance engineer assigned to the Refinery.

C. Discharges to the atmosphere in excess of any quantity specified in the State of Delaware "Reporting of a Discharge of a Pollutant or an Air Contaminant" Regulation shall be reported, immediately upon discovery and after activating the appropriate site emergency plan, either in person or to the Department's 24-hour complaint line (1-800-662-8802). Discharges in compliance with this permit and excess emissions previously reported under Condition 3(c)(2)(ii)(B) of this permit

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are exempt from this reporting requirement. [Reference Regulation No. 30 Section 6(a)(3)(iii)(C)(ee), dated 12/11/2000 and 7 Del. C., Chapter 60, Section 6028]

- iii. Prior to making a change as provided in Condition 4 [Operational Flexibility] of this permit the Owner/Operator shall give written notice to the Department and the EPA at least seven calendar days before the change is to be made. [Reference Regulation No. 30 Section 6(h)(1), dated 12/11/2000]
 - A. The seven day period may be shortened or eliminated as necessary for a change that must be implemented more quickly to address unanticipated conditions posing a significant health, safety, or environmental hazard. [Reference Regulation No. 30 Section 6(h)(1), dated 12/11/2000]
 - B. If less than seven calendar days notice is provided because of a need to respond more quickly to such unanticipated conditions, the Owner/Operator shall provide notice to the Department and to EPA as soon as possible after learning of the need to make the change, together with the reasons why advance notice could not be given. [Reference Regulation No. 30 Section 6(h)(1), dated 12/11/2000]
 - C. The written notice shall include all of the following information: [Reference Regulation No. 30 Section 6(h)(1), dated 12/11/2000]
 - 1. The identification of the affected emission unit(s) and a description of the change to be made.
 - 2. The date on which the change will occur.
 - 3. Any changes in emissions.
 - <u>4.</u> Any permit terms and conditions that are affected, including any new applicable requirements.
- iv. The Owner/Operator shall submit to the Department an annual emissions statement in accordance with Regulation No. 17 Section 7 not later than April 30 of each year or other date as established by the Department unless an extension by the Department is

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granted. Such emissions statement shall cover the preceding calendar year. [Regulation No. 17 Section 7, dated 1/11/93]

- v. If required, the Owner/Operator shall submit to the Department a progress report for applicable requirements identified in Condition 5 Table 1 of this permit. Such reports shall be submitted not later than the first day of August (covering the period from January 1 through June 30 of the current calendar year) and the first day of February (covering the period July 1 through December 31 of the previous calendar year) of each calendar year. Each progress report shall include the following: [Reference Regulation No. 30 Sections 5(d)(8), dated 12/11/2000 and 6(c)(4), dated 12/11/2000]
 - A. Dates for achieving the activities, milestones, or compliance required in the schedule of compliance, and dates when such activities, milestones or compliance were achieved. [Reference Regulation No. 30 Section 6(c)(4)(I), dated 12/11/2000]
 - B. An explanation of why any dates in the schedule of compliance were not or will not be met, and any preventive or corrective measures adopted. [Reference Regulation No. 30 Section 6(c)(4)(ii), dated 12/11/2000]
- vi. Nothing herein shall relieve the Owner/Operator from any reporting requirements under federal, state or local laws. [Reference Regulation No. 30 Section 6(a)(3)(iii)(C)(ee), dated 12/11/2000]

3. General Compliance Certification Requirements.

i. Compliance with terms and conditions detailed in Condition 3 - Table 1 of this permit shall be certified to the Department not later than the first day of February of each year unless the terms or conditions in Condition 3 - Table 1 of this permit require compliance certifications to be submitted more frequently. Such certification shall cover the previous calendar year and shall be submitted on Form AQM-1001BB. The Compliance Certification shall include the following information: [Reference Regulation No. 30 Section 6(c)(5)(l), dated 12/11/2000]

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- A. The identification of each term or condition of the permit that is the basis of the certification. [Reference Regulation No. 30 Section 6(c)(5)(iii)(A), dated 12/11/2000]
- B. The Owner/Operator's current compliance status, as shown by monitoring data and other information reasonably available to the Owner/Operator. [Reference Regulation No. 30 Section 6(c)(5)(iii)(B), dated 12/11/2000]
- C. Such certification shall indicate whether compliance was continuous or intermittent during the covered period. [Reference Regulation No. 30 Section 6(c)(5)(iii)(C), dated 12/11/2000]
- D. The method(s) used for determining the compliance status of the Owner/Operator, currently and over the reporting period as required by the monitoring, record keeping, and reporting required under Condition 3. [Reference Regulation No. 30 Section 6(c)(5)(iii)(D), dated 12/11/2000]
- E. Such other facts as the Department may require to determine the compliance status of the source. [Reference Regulation No. 30 Section 6(c)(5)(iii)(E), dated 12/11/2000]
- ii. Each compliance certification shall be submitted to the Department and EPA and shall be certified in accordance with Condition 2(a) of this permit. [Reference Regulation No. 30 Section 6(c)(5)(iv), dated 12/11/2000]
- iii. Any additional information possessed by the Owner/Operator that demonstrates noncompliance with any applicable requirement must also be used as the basis for compliance certifications. [Reference 62 FR 8314, dated 2/24/97]

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission

Methodology

Reporting/Compliance

Limitation(s)/Standard(s)

(Monitoring/Testing, QA/QC

Certification

and/or Operational

Procedures (as applicable)

Limitation(s)/Standard(s)

and Record Keeping)

a. Emission Unit 80

Boiler 80-1 (618 mmBtu/hr)

Boiler 80-2 (716 mmBtu/hr)

Boiler 80-3 (618 mmBtu/hr)

Boiler 80-4 (737 mmBtu/hr)

(Emission Point 80-1)

- 1. [RESERVED]
- i. [RESERVED]
- 2. Conditions Applicable to Multiple Pollutants:
- i. Operational Limitations: [Reference APC-90/L APC-90/0289 (A6), APC-90/0290 (A5) and APC-90/C
 - A. No liquid fuels shall be burned in any of th Only desulfurized refinery fuel gas (RFG) c gas may be fired in Boilers 80-1, 80-2 a Only desulfurized RFG, natural gas or syr be fired in Boiler 80-3.
 - B. [RESERVED]

- ii. Compliance Method: [Reference APC-90/L APC-90/0289 (A6), APC-90/0290 (A5) and APC-90/
 - A. Compliance with Operational Limita shall be based Premcor demonstrationly the allowable fuels and no oth have been combusted in the boilers the compliance period and complia
- v. Reporting: [Reference APC-90/0288 (A5), AP (A6), APC-90/0290 (A5), APC-90/0291 and APC-97/
 - A. [RESERVED]
 - B. All stack emission testing and certification testing shall be perfor accordance with Section 3(b)(1)(iii).
 - C. [RESERVED]
 - D. [RESERVED]

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology

Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC and/or Operational Procedures (as applicable)

Reporting/Compliance
Certification

Limitation(s)/Standard(s) and Record Keeping)

- C. [RESERVED]
- D. [RESERVED]
- E. Except during periods of startup and sh the burner steam injection and fl recirculation systems in Boiler 2 s working in a manner consister maintaining 0.04 lb/MMBtu NOx on a rolling average. F. [RESERVED]
 - G. [RESERVED]
 - H. The Owner/Operator shall not cause the combustion of any fuel in Boiler 8 rate that exceeds the boiler design cap 737 MMBtu/hr averaged over a roll day period. [Reference Regulation No. 2 Se dated 06/01/1997]
 - The H2S content of the RFG shall not 0.10 grain/dscf on a 3 hour rolling a [Reference APC-90/0288 (A5), APC-90/02 APC-90/0290 (A5) and APC-97/0503 (A3)]

- B. [RESERVED]
- C. [RESERVED]
- D. Compliance with Operational Limita shall be based on maintainir manufacturer's recommended injection and flue gas recirculation. The rates may be adjusted based experience of the Owner/Operator wire controls, consistent with minemissions and good engineering practice.
- E. [RESERVED]
- F. Compliance with Operational Limitarishall be based on Monitoring requirements.
- G. Compliance with Operational Limita shall be based on the H2S CEMS.
- H. Comply with "Combined Limits' Condition 3, Table 1.f

- E. The Owner/Operator shall subm following semi-annual excess en reports. The reports for the prosemi-annual period shall be submitted. Department by January 31 and July each calendar year with a summary excess emissions for the semi-annual. The summary shall include:
 - 1. The name and location of the facili
 - The subject sources that caus excess emissions;
 - <u>3.</u> The time and date of the first obs of the excess emissions;
 - The cause and expected duratior excess emissions;
 - <u>5.</u> The estimated amount of en (expressed in the units of ap

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance
Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification
and/or Operational Procedures (as applicable)
Limitation(s)/Standard(s) and Record Keeping)

- J. Comply with "Combined Limits"

 Condition 3, Table 1.f
- iii. Monitoring/Testing: [Reference APC-90/0 APC-90/0289 (A6), APC-90/0290 (A5) and APC-90/
 - A. [RESERVED]
 - B. [RESERVED]
 - C. A continuous flow monitoring system installed to measure the amount of combusted in Boiler 80-3. [

 APC-90/0290 (A5) (RACT)]
 - D. [RESERVED]
 - E. [RESERVED]
 - F. [RESERVED]
 - G. The Owner/Operator shall conti monitor and record the fuel flow r each boiler. [Reference Regulation No. 6(a)(3)(i)(B), dated 12/11/2000
 - H. The Owner/Operator shall conti

- emission limitation); and
- The proposed corrective actio schedule to correct the conditions the excess emissions.
- 7. [RESERVED]
- 8. [RESERVED]
- 9. [RESERVED]
- <u>10.</u> [RESERVED]
- <u>11.</u> [RESERVED]
- <u>12.</u> [RESERVED]
- 13. [RESERVED]
- F. The Owner/Operator shall submit c
 CEMS and COMS repots by January 3
 30, July 31 and October 31 of each of year. The CEMS and COMS report include a report of excess emissions, c audit results, data capture for the per

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology

Reporting/Compliance

Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC

Certification

and/or Operational

Limitation(s)/Standard(s)

and Record Keeping)

Procedures (as applicable)

monitor and record the concentrati basis) of H2S in RFG before it is cor in any fuel burning device. The H2S shall be located downstream of all steps that increase the concentration in RFG prior to its being combusted fuel burning device. The mo instrument shall conform to the requirements in 40 CFR 60. Appen The monitoring instrument shall cor requirements of Specification 7 of 40 CFR 60, Apper The Relative accuracy evaluations : conducted using Method 11 of 40 C 60, Appendix "A." [Reference APC-90/C APC-90/0289 (A6), APC-90/0290 (A5)]

- I. Comply with "Combined Limits' Condition 3, Table 1.f
- iv. Recordkeeping: [Reference APC-90/02 APC-90/0289 (A6), APC-90/0290 (A5) and APC-90/
 - A. The Owner/Operator shall maint records necessary for dete

- details of out of control periods.
- G. The Owner/Operator shall noti Department in writing prior to mak material changes which cause thes to fall under the authority of Titl the Clean Air Act.

H. [RESERVED]

- I. The Owner/Operator shall subn following quarterly CEMS reports by 31, April 30, July 31 and October 31 calendar year:
 - 1. The H2S CMS reports shall in report listing all rolling 3 hour during which the average concent H2S as measured by the H2 exceeds 162 ppmv (dry) o grain/dscf, quarterly audit result capture for the period and details control periods. The data submit the Owner/Operator's quarterly H2 NSPS report for the facility shall this reporting requirement.
- J. Comply with "Combined Limits"

 Condition 3, Table 1.f

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission

Limitation(s)/Standard(s) (Mon and/or Operational Proc

Methodology
(Monitoring/Testing, QA/QC

Certification

Reporting/Compliance

Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

compliance with this permit in acc with Condition 3(b).

- B. Comply with "Combined Limits' Condition 3, Table 1.f
- K. The Owner/Operator shall semi-annually all records necess demonstrate compliance with Cond Table 1.a.2.i.A. and Condition 3. 1.a.2.ii.A.

- 3. Particulate Emissions:
- xii. Emission Standards: [Reference APC-90/L APC-90/0289 (A6), APC-90/0290 (A5) and APC-90/0

A. [RESERVED]

- B. PM10 emissions including H₂SO₄ sl exceed the following limits:
 - 1. 0.0104 lb/mmBtu heat input whe natural gas or refinery fuel gas ir 80-1, 80-2 and 80-3.
 - <u>2.</u> 0.026 lb/mmBtu heat input whe syngas in Boiler 80-3.
 - 3. 24 TPY from Boiler 80-1.

- iii. Compliance Method: [Reference APC-90/L APC-90/0289 (A6), APC-90/0290 (A5) and APC-90/
 - A. Compliance with PM10 Emission St shall be demonstrated using stack tes emissions factors and fuel flow rates boilers.
 - B. Compliance with TSP Emission St shall be demonstrated using stack tes emissions factors and fuel flow rates boilers.
 - C. [RESERVED]

vi. [RESERVED]

- vi. Reporting:
 - Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2.v (EU
- vii. Certification Requirement:

None in addition to those listed in Co 3(c)(3) of this permit.

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Condition 3 - Table 1 (Specific Requirements)

Reporting/Compliance

Certification

Compliance Determination

Emission Methodology

Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

- 4. 27.8 TPY from Boiler 80-2.
- 5. 92 TPY from Boiler 80-3.
- C. [RESERVED]
- D. TSP emissions shall not exceed the followits:
 - 1. 0.0062 lb/mmBtu heat input whe natural gas or refinery fuel gas ir 80-1, 80-2 and 80-3.
 - 2. 0.0074 lb/mmBtu heat input whe syngas in Boiler 80-3.
 - 3. 13.5 TPY from Boiler 80-1.
- <u>4.</u> 15.7 TPY from Boiler 80-2. <u>5.</u> 13.5 from Boiler 80-3.
 - E. [RESERVED]
 - F. [RESERVED]

iv. Monitoring/Testing:

- A. The Owner/Operator shall condufollowing stack tests annually, in accwith Condition 3(b):
 - 1. EPA Reference Method 5 for TSP.
 - EPA Reference Method 5B/202 fo including H₂SO₄.
 - The Owner/Operator may petit
 Department to decrease the frequency of PM10 performance tests be the results of any performance test
- B. Comply with "Conditions Applica Multiple Pollutants" in Con Table 1.a.2.iii (EU-80).

v. Recordkeeping:

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance

Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification

and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

ii. Operational Limitation:

Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2 (EU-

Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2.iv (E

- 4. Sulfur Dioxide (SO₂):
- i. Emission Standards: [Reference APC-90/0 APC-90/0289 (A6), APC-90/0290 (A5)]
 - A. [RESERVED]
 - B. The Owner/Operator shall not cause the emission of SO_2 in excess of the followits:

Boiler 80-1: 61.4 TPY
 Boiler 80-2: 71.2 TPY
 Boiler 80-3: 778.9 TPY

ii. Operational Limitations:Comply with "Conditions Applicable to

- iii. Compliance Method: [Reference APC-90/L APC-90/0289 (A6), APC-90/0290 (A5)]
 - A. Compliance with the SO₂ Emission St for Boiler 80-3 shall be based on Continuous Emissions Monitoring (CEMS) for Boiler 80-3.
 - B. Compliance with the SO₂ Emission St for Boilers 80-1 and 80-2 sh demonstrated by complying with gas monitored H₂S content limitat measured by the H₂S Continuous Mo System (CMS) for Boilers 80-1 and 80-

vi. Reporting:

Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2.v (EU

vii. Certification Requirement:

None in addition to those listed in Co 3(c)(3) of this permit.

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Limitation(s)/Standard(s)

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology

(Monitoring/Testing, QA/QC

Certification

Reporting/Compliance

and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

Pollutants" in Condition 3, Table 1.a.2 (EU

- iv. Monitoring/Testing: [Reference APC-90/0 APC-90/0289 (A6), APC-90/0290 (A5)]
 - A. The Owner/Operator shall operamaintain SO₂ CEMS for 80-3.B. The CEMS shall conform to Perform Specification 2 of 40 CFR 60, Appen The Quality Assurance/Quality (QA/QC) procedures for SO₂ CEMS boiler shall be established in accordant 40 CFR 60, Appendix "F.".
 - B. [RESERVED]
 - C. [RESERVED]
 - D. [RESERVED]

v. Recordkeeping:

APC-90/0289-CONSTRUCTION (Amendment 5) (RAC

No. 2, dated 10/25/2002]

The Owner/Operator shall maintain SO

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance
Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification
and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

data, calibration and audit results in acc with Condition 3(b).

- 5. Nitrogen Oxides (NOx):
- i. Emission Standards: [Reference APC-90/0 APC-90/0289 (A6), APC-90/0290 (A5)]
 - A. [RESERVED]
 - B. The Owner/Operator shall not cause the emission of NOx in excess of the for baseline emission levels for the boilers
 - <u>1.</u> Boiler 80-1: 541.4 TPY
- <u>2.</u> Boiler 80-2: 125.4 TPY <u>3.</u> Boiler 80-3
 - C. The NOx emissions shall not exce following levels based on a 24-hour average basis:
 - 1. 0.20 lb/mmBtu for Boilers 80-1

- iii. Compliance Method: [Reference APC-90/L APC-90/0289 (A6), APC-90/0290 (A5)]
 - A. Compliance with the NOx Emission St shall be based on Continuous Er Monitoring System (CEMS) for NOx a for Boilers 80-1, 80-2 and 80-3.
 - B. Compliance with a less stringent emission limit shall be based on con with a more stringent limit.
- iv. Monitoring/Testing:

 APC-90/0289-CONSTRUCTION (Amendment 5) (RAC

 No. 2, dated 10/25/2002)
 - A. The Owner/Operator shall operamaintain NOx and CO₂ CEMS for the k

vi. Reporting:

NOx authorized account representative o Budget source and each NOx Budget uni source shall submit the reports and con certifications required under the NOx Trading Program, including those Regulation No. 39 Sections 7, 8, and 11.

vii. Certification Requirement: [

Permit:AQM-003/00016-I dated 05/01/26

Regulation No. 39 Section 6(d) dated 12/11/200

In addition to those listed in Condition 3

this permit, each document submitted

Department and the Administrator pursuar

NOx Budget requirements shall be sign

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission
Limitation(s)/Standard(s)
and/or Operational

Methodology
(Monitoring/Testing, QA/QC

Reporting/Compliance
Certification

Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

and 80-4.

- 2. 0.04 lb/mmBtu for Boiler 80-2.
- D. [RESERVED]
- E. The Owner/Operator shall not cause the emission of NOx in excess lb/mmBtu from Boilers 80-1, 80-2, 8 80-4 on a 24-hour rolling avereag [Reference Regulation No. 12 Section 3.2 11/24/1993 (NOx RACT)]
- F. During the ozone season (May 1 September 30 of 2008), the Owner/C shall hold in its compliance account ar overdraft account, as of the NO_x al transfer deadline of each control p quantity of NO_x allowances availa deduction that is equal to or greater 1 total NO_x emissions from each boiler control period.

- B. The NOx and CO₂ CEMS for boile conform to the applicable Performs Specifications in 40 CFR 75, Appearance The QA/QC procedures for NOx a CEMS shall be established in accordance 40 CFR 75, Appendix "B."
- v. Recordkeeping: [Reference APC-90/02 APC-90/0289 (A6), APC-90/0290 (A5)]
 - A. The Owner/Operator shall maintal CEMS data, calibration and audit reaccordance with Condition 3(b).
 - B. Unless otherwise provided, the own operators of the NOx Budget sour each NOx Budget unit at the sour keep on site at the source each following documents in accordance

certified by the Authorized

Representative and shall contain the following language:

"I am authorized to make this submis behalf of the owners and operators of a Budget sources or NOx Budget units for w submission is made. I certify under pelaw that I have personally examined, familiar with, the statements and infocument in this document and attachments. Based on my inquiry coindividuals with primary responsibilication obtaining the information, I certify the statements and information are to the beknowledge and belief true, accurate complete. I am aware that there are six

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology

Reporting/Compliance

Limitation(s)/Standard(s)

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and/or Operational

Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

[Reference: Permit:AQM-003/00016-I dated 0 and Regulation No. 39 Section 2(a) dated 12/1 Budget Trading Program]

ii. Operational Limitations:Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2 (EU Condition 3(b). This period n extended for cause, at any time prio end of 5 years, in writing by the Dep or the Administrator.

The account certificate of representative under Regulation No. 39 Section (documents that demonstrate the the statements in the account conformal representation; provided the certificate and documents share and documents share superseded because of submission of a new account conformal representation under Representation under Representation and the supersed account representative

penalties for submitting false stateme information or omitting required stateme information, including the possibility of imprisonment."

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission

Limitation(s)/Standard(s)

and/or Operational

Limitation(s)/Standard(s)

Methodology

(Monitoring/Testing, QA/QC

Procedures (as applicable)

and Record Keeping)

Reporting/Compliance
Certification

- 2 All emissions monitoring informal accordance with Regulation Section 8.
- <u>3</u> Copies of all reports, con certifications, and other submissiall records made or required un NOx Budget Trading Program.
- 4 Copies of all documents u complete a NOx Budget application and any other sub under the NOx Budget Trading I or to demonstrate compliance v requirements of the NOx Budget Program.
- Records demonstrating that a exempted under Regulation
 Section 3(b) of this regulation is

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Condition 3 - Table 1 (Specific Requirements)

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Emission Methodology Limitation(s)/Standard(s)

(Monitoring/Testing, QA/QC

Reporting/Compliance Certification

and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

> The owner(s) or operator(s) of t bears the burden of proof that th retired.

[Reference: Permit:AQM-003/00016-I dated 0 and Regulation No. 39 Sections 7, 8 and 12/11/00

- 6. Carbon Monoxide (CO):
- i. Emission Standards: [Reference APC-90/0 APC-90/0289 (A6), APC-90/0290 (A5)
 - A. [RESERVED]
- B. The Owner/Operator shall not cause or a emissions of CO in excess of lb/mmBtu from Boilers 80-1, 80-2 ar
 - C. The Owner/Operator shall no or allow the emission of CO in exces following limits:
 - 1. 92 TPY for Boiler 80-1.

- iii. Compliance Method: [Reference APC-90/L APC-90/0289 (A6), APC-90/0290 (A5)] Compliance with the CO Emission Standar be demonstrated by the following methoc
 - A. [RESERVED]
 - B. Stack test based emissions factor a flow rates for Boilers 80-1 and 80-3.
 - C. CFMS for Boiler 80-2.
- iv. Monitoring/Testing: [Reference APC-90/0 APC-90/0289 (A6), APC-90/0290 (A5)
 - A. The Owner/Operator shall conduct ar

vi. Reporting:

Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2.v (EU-80)

vii. Certification Requirement:

None in addition to those listed in Condition 3 this permit.

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance
Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification
and/or Operational Procedures (as applicable)
Limitation(s)/Standard(s) and Record Keeping)

- 2. 106.6 TPY for Boiler 80-2.
- 3. 92 TPY for Boiler 80-3.
- ii. Operational Limitations:

Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2 (EU

- stack test for CO using EPA Remethod 10 and in accordance with Co 3(b) unless the Department approximately frequent testing.
- B. The Owner/Operator shall opera maintain CO CEMS for Boiler 80-2.
- C. The CO CEMS shall conform to the ap Performance Specifications in 40 CFR Appendix "B." The QA/QC procedo the CO CEMS shall be establish accordance with the procedures in Part 60, Appendix "F."

v. Recordkeeping:

A. For Boiler 80-2, the Owner/Operat maintain CO CEMS data, calibration at results in accordance with Condition 3

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Condition 3 - Table 1 (Specific Requirements)

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Emission Methodology Reporting/Compliance
Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification
and/or Operational Procedures (as applicable)
Limitation(s)/Standard(s) and Record Keeping)

B. For Boilers 80-1, 80-3 and 80Owner/Operator shall comply"Conditions Applicable to Multiple Po in Condition 3, Table 1.a.2.iv (EU-80).

- 7. Volatile Organic Compounds (VOC):
- i. Emission Standards: [Reference APC-90/02 APC-90/0289 (A6), APC-90/0290 (A5)]
 - A. [RESERVED]
 - B. VOC emissions shall not exceed the followits:
 - 1. 0.0014 lb/mmBtu from Boilers 80-1, 8 80-3.
 - 2. [RESERVED]
 - C. The Owner/Operator shall not cause or a emission of VOC in excess of the followin1. 3.8 TPY from Boiler 80-1.

- iii. Compliance Method: [Reference APC-90/02
 APC-90/0289 (A6), APC-90/0290 (A5)]
 Compliance with the VOC Emission Standards demonstrated using stack test based er factors and fuel flow rates for the boilers.
- iv. Monitoring/Testing:
 - A. The Owner/Operator shall conduct anni EPA Reference Method 25 A stack test for accordance with Condition 3(b). Owner/Operator may petition the Depart decrease the frequency of VOC performar

vi. Reporting:

Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2.v (EU-80)

vii. Certification:

None in addition to those listed in Condition 3 this permit.

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance
Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification
and/or Operational Procedures (as applicable)
Limitation(s)/Standard(s) and Record Keeping)

- 2. 4.4 TPY from Boiler 80-2.
- 3. 3.8 TPY from Boiler 80-3.

- based on the results of any performance to
- B. Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2.iii (E

ii. Operational Limitations:

Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2 (EU-80)

v. Recordkeeping:

Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2.iv (EU-80

- 8. Sulfuric Acid Mist (H₂SO₄):
- i. Emission Standards: [Reference APC-90/02 APC-90/0289 (A6), APC-90/0290 (A5)]
- A. [RESERVED]B. The Owner/Operator shall not or allow the emission of H₂SO₄ in excess following limits:
 - <u>1</u>. 9.4 TPY for Boiler 80-1.
 - 2. 10.9 TPY for Boiler 80-2.

- iii. Compliance Method: [Reference APC-90/02 APC-90/0289 (A6), APC-90/0290 (A5)]
 - A. Compliance shall be demonstrated usin test based emissions factors and fuel flc for the boilers.
 - B. [RESERVED]
 - C. Compliance for the boiler 80-3 sl demonstrated by applying the stack tes

vi. Reporting:

Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2.v (EU-80)

vii. Certification:

None in addition to those listed in Condition 3 this permit.

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission

Limitation(s)/Standard(s)

and/or Operational

Limitation(s)/Standard(s)

Methodology
(Monitoring/Testing, QA/QC
Procedures (as applicable)
and Record Keeping)

Reporting/Compliance
Certification

- 3. 71.6 TPY for Boiler 80-3.
- C. [RESERVED]
- ii. Operational Limitations:Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2 (EU-80)
- SO₂ to H₂SO₄ conversion factor CEMS-monitored SO₂ emissions.
- D. Compliance for Boilers 80-1 and 80-2 \pm demonstrated by applying the fuel gas mc H_2S content to the H_2SO_4 conversion facto

iv. Monitoring/Testing:

- A. The Owner/Operator shall conduct anni EPA Reference Method 8 stack test for F accordance with Condition 3(b). Owner/Operator may petition the Depart decrease the frequency of H₂SO₄ performance tests based on the results of any performance testing.
- B. Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2.iii (E

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Condition 3 - Table 1 (Specific Requirements)

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Emission Methodology

Reporting/Compliance
Certification

Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC

Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

v. Recordkeeping:

Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2.iv (EU-8(

9. **[RESERVED]**

10. Visible Emissions:

- i. Emission Standard: [Reference APC-90/02 APC-90/0289 (A6), APC-90/0290 (A5)]
 The Owner/Operator shall not cause or al emission of visible air contaminants from this excess of twenty percent (20%) opacity aggregate of more than three (3) minutes in (1) hour period, or more than fifteen (15) mi any twenty-four (24) hour period.
- ii. Operational Limitations:Comply with "Conditions Applicable to

- iii. Compliance Method: [Reference APC-90/02 APC-90/0289 (A6), APC-90/0290 (A5)]
 Compliance with the visible Emission Standabe demonstrated by a Continuous Monitoring System (COMS) for Boilers 80-80-3 and 80-4 in the common stack.
- iv. Monitoring/Testing: [Reference APC-90/02 APC-90/0289 (A6), APC-90/0290 (A5)]
 - A. The Owner/Operator shall operate and mac COMS for Boilers 80-1, 80-2, 80-3 and 80-common stack.
 - B. The COMS shall be maintained in acc

- vi. Reporting:
 - A. Comply with "Conditions Applicable to Pollutants" in Condition 3, Table 1.a.2.v (EU
- vii. Certification:

None in addition to those listed in Condition 3 this permit.

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance
Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification
and/or Operational Procedures (as applicable)
Limitation(s)/Standard(s) and Record Keeping)

Pollutants" in Condition 3, Table 1.a.2 (EU-80)

with Performance Specification 1 in 40 Appendix "B."

- v. Recordkeeping: [Reference APC-90/0289-CONS: (Amendment 5) (RACT) Boiler No. 2, dated 10/25/2002]

 The Owner/Operator shall maintain COM calibration and audit results in accordance Condition 3(b).
- 11. Acid Rain Requirements for Boiler 80-4:

 [Reference Phase || Permit Application approved pursuant to U.S. EPA Acid Rain Program] The following are the requirements the Owner/Operator must follow for purposes of the Acid Rain Program i. :[RESERVED]
 - A. [RESERVED]
 - B. [RESERVED]

- v. Compliance Method:
 - Compliance with the SO_2 requirements shall based on Monitoring, Recordkeeping and Rep Requirements.
- vi. Monitoring Requirements:
 - A. The Owner/Operator and, to the extent applicable, designated representative shal comply with the monitoring requirements provided in 40 CFR part 75.

viii. Reporting:

The Owner/Operator's designated representati submit the reports and compliance certification required under the Acid Rain Program, includir under 40 CFR part 72 subpart I and 40 CFR part

ix. [RESERVED]

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Condition 3 - Table 1 (Specific Requirements)

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Procedures (as applicable)

Emission Methodology

Reporting/Compliance

Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC

Certification

and/or Operational

and Record Keeping)

Limitation(s)/Standard(s)

ii. SO₂ Requirements:

- A. The Owner/Operator shall:
 - 1. Hold allowances for Boiler 4, as of the allowance transfer deadline, in the unit compliance subaccount (after deductic under 40 CFR 73.34(c)) not less than th annual emissions of SO₂ for the previor calendar year from the unit, and the requirement to hold each ton of allowarconstitutes a separate requirement.
 - 2. [RESERVED]
- B. [RESERVED]
- C. [RESERVED]
- D. The Owner/Operator's allowances shall be deducted from, or transferred among Allov Tracking System accounts in accordance w Acid Rain Program.

- B. The emissions measurements recorded an reported in accordance with 40 CFR part 7 be used to determine compliance by the u the Acid Rain emissions limitations and en reduction requirements for SO₂ under the Rain Program.
- C. [RESERVED]
- D. The Owner/Operator shall continuously m and record the concentration (dry basis) o in RFG before it is combusted in Boiler 4. TRS monitor shall be located downstream process steps which impact the compositin RFG prior to its being combusted in Boiler The TRS monitor shall conform to the QAV requirements recommended by the manufacturer's specifications and listed in QA/QC Plan for the TRS monitor. The TI monitor shall conform to Performance Specification 5 of 40 CFR Part 75, Appendiculative accuracy evaluations shall be corrusing Method 15 of 40 CFR Part 75, Appendiculations

x. [RESERVED]

xi. Certification Requirement:

In addition to those listed in Condition 3(c)(3) appermit, each document required to be submitted the Department and the Administrator pursuar Acid Rain provisions of this permit shall be significantly be the Designated Representative and contain the following language:

"I am authorized to make this submission on b the owners and operators of the affected source affected units for which the submission is mad certify under penalty of law that I have personal examined, and am familiar with, the statement information submitted in this document and an

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Condition 3 - Table 1 (Specific Requirements)

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Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

- E. The Owner/Operator shall not deduct allov in order to comply with the requirements ι paragraph (A) above prior to the calendar γ which the allowance was allocated.
- F. [RESERVED]
- G. [RESERVED]

iii. [RESERVED]

- iv. Excess Emissions Requirements:
 - A. The Owner/Operator's designated represe shall submit a proposed offset plan, as req under 40 CFR part 77 if Boiler 4 has excess emissions in any calendar year.
 - B. If Boiler 4 has excess emissions in any caler year, the Owner/Operator shall:
 - 1. Pay without demand the penalty requi

E. [RESERVED]

vii. Recordkeeping:

Unless otherwise provided, the Owner/Operative keep on site at the source each of the followin documents for a period of 5 years from the dadocument is created. This period may be exter cause, at any time prior to the end of 5 years, i writing by the Department or the Administrate

A. The certificate of representation for the designated representative for the source a each affected unit at the source and all documents that demonstrate the truth of statements in the certificate of represental accordance with 40 CFR 72.24; provided the certificate and documents shall be retained site at the source beyond such 5-year peri

attachments. Based on my inquiry of those individuals with primary responsibility for obta the information, I certify that the statements as information are to the best of my knowledge a belief true, accurate, and complete. I am awa there are significant penalties for submitting fa statements and information or omitting requir statements and information, including the pos of fine or imprisonment."

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology on(s)/Standard(s) (Monitoring/Testing, QA/QC

Reporting/Compliance
Certification

Limitation(s)/Standard(s) and/or Operational

Procedures (as applicable)

Limitation(s)/Standard(s)

and Record Keeping)

- pay upon demand the interest on that penalty, as required by 40 CFR part 77;
- 2. Comply with the terms of an approved plan, as required by 40 CFR part 77.
- such documents are superseded because submission of a new certificate of represer changing the designated representative.
- B. All emissions monitoring information, in accordance with 40 CFR part 75.
- C. Copies of all reports, compliance certificat and other submissions and all records mad required under the Acid Rain Program.
- D. Copies of all documents used to complete Acid Rain permit application and any othe submission under the Acid Rain Program and demonstrate compliance with the requirer of the Acid Rain Program.

b. Emission Unit 82

Texaco Gasifiers 82-1a & 82-2a Gas Coolers 82-1b & 82-2b

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance
Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification

and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

(Fugitive Emissions, No Emission Points)

- 1. Conditions Applicable to Multiple Pollutants:
- i. Operational Limitations: [Reference APC-97/0504]
 - A. Fugitive emissions of Volatile Organic Com (VOC) from the gasification process shall b subject to the Leak Detection and Repair requirements in 40 CFR 60, subpart VV and requirements in Regulation 24, Section 29 Delaware's Regulations Governing the Con Air Pollution.
 - B. [RESERVED]

- ii. Compliance Method: [Reference APC-97/0504]
 - A. Compliance with Operational Limitation (A be based on the requirements of the Depa approved facility-wide Leak Detection and (LDAR) Program that addresses the fugitive missions of Volatile Organic Compounds
 - B. [RESERVED]
- iii. Monitoring/Testing: [Reference APC-97/0504-OPE dated 08/06/2003] None in addition to those liste Condition 3(b)(1)(ii) of this permit.
- iv. Recordkeeping: [Reference APC-97/0504-OPERATIC 08/06/2003]
 - A. The Owner/Operator shall maintain all records pursuant to 40 CFR 60, Subparand Regulation 24, Section 29(j). /Refer

v. Reporting:

The Owner/Operator shall follow the repor requirements of 40 CFR 60, Subpart VV at Regulation 24, Section 29(k). [Reference Regul Section 29(k), dated 11/29/1994].

vi. Certification Requirement:

None in addition to those listed in Condition 3 this permit.

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Procedures (as applicable)

Emission Methodology Reporting/Compliance

Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification

and/or Operational

Limitation(s)/Standard(s)

and Record Keeping)

Regulation 24, Section 29(j), dated 11/29/1994]

- B. The Owner/Operator shall maintain all records necessary for determining compliance with this permit in accorda with Section 3(b).
- C. [RESERVED]

2. [RESERVED]

c. Emission Unit 82 (cont'd) and 50:

Amine Acid Gas Removal System 82-3, Syngas Flare 82-4 (Emission Points 82-1 and 82-2) Three-Cell Linear Mechanical Draft Cooling Tov (Emission Point 50)

- 1. Conditions Applicable to Multiple Pollutants:
- i. Operational Limitations: [Reference APC-97/0504-OPERATION, dated 08/06/2003]
 - A. Syngas may be diverted to the flare during periods when process upsets, malfunctions
- ii. Compliance Method: [Reference APC-97/0504-OP dated 08/06/2003]

Compliance shall be based on Recordkeeping Reporting requirements and on information av to the Department which may include, but is n v. Reporting: [Reference APC-97/0504-OPERATION, dat 08/06/2003]

The Owner/Operator shall submit semi-annual The reports for the preceding semi-annual pe shall be submitted to the Department by Janua

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Condition 3 - Table 1 (Specific Requirements)

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and/or Operational

Procedures (as applicable)

Limitation(s)/Standard(s)

and Record Keeping)

trips, start-ups or shut-downs occur in the combustion turbines, gasification section, ζ cooling section, the amine acid gas remove system, the slurry preparation section, the sulfur recovery unit or in the air separation

- B. The Owner/Operator shall take all necessar to ensure that the duration of each flaring minimized. The total duration of clean sylflaring during periods of process upset and malfunction shall not exceed 800 hours in a rolling twelve (12) month period.
- C. The Department reserves the right to revisi above 800-hour limit at the time of permit renewal and revise it based on actual operahistory.
- D. Upon commencement of a raw syngas flari event when one gasifier train is operating,

limited to, monitoring results, opacity and procoperating data.

iii. Monitoring/Testing:

None in addition to those listed in Condition 3 of this permit.

- iv. Recordkeeping: [Reference APC-97/0504-OPERATIC 08/06/2003]
 - A. [RESERVED]
 - B. The following records shall be maintained accordance with Condition 3(b):
 - 1. Record of all periods of start up, shut and process upsets that cause syngas flared. Flare emissions shall be report the Department in accordance with the requirements of Section 304 of the

and July 31 of each calendar year for the semiperiod. The summary shall include:

- A. All periods of flaring events with a descript each event including steps taken to minimi flaring duration and steps taken to prevent occurrences in the future.
- B. During periods of flaring, the calculated rar syngas production rate, the measured clea syngas flow rate, the heat content of the sy hourly coke slurry feed rate to each gasifie the sulfur content of the coke slurry feed to gasifier on a daily average basis and on a r twelve month average basis.
- C. Calculated cumulative rolling twelve (12) m flare emissions of SO₂, NOx and CO during start-ups and shutdowns of gasification segas cooling section, the amine acid gas rer

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology

Reporting/Compliance

Limitation(s)/Standard(s)

(Monitoring/Testing, QA/QC

Certification

and/or Operational

Procedures (as applicable)

Limitation(s)/Standard(s) and

and Record Keeping)

coke feed to the gasifier shall be reduced t tons per day of coke within 2 hours. This tons per day limit is only applicable to the in the raw syngas flaring mode and does n apply to the other gasifier so long as it is producing clean syngas through the AGR. during two train operation, both trains exp a raw syngas flaring event, then coke feed gasifier shall be reduced to 600 tons per dawithin 2 hours.

- Emergency Planning and Community F Know Act of 1986 and the Reporting requirements listed below.
- 2. Record of all durations of flaring event description of event including: (1) the time and duration of the flaring event; whether the flaring was smokeless; (3) type of syngas flared (raw; raw/clean oclean); (4) the reason(s) and/or cause(s flaring event; and (5) any corrective actaken as a result of the flaring event.
- system, combustion turbines, sulfur recove slurry preparation system or air separation
- D. Calculated duration of syngas flaring durin periods when start-ups, shutdowns, proces upsets, malfunctions and safety trips occur combustion turbines, gasification section, cooling section, the amine acid gas remove system, the slurry preparation section, the sulfur recovery unit or in the air separation on a rolling twelve (12) month basis.
- E. All periods when calculated PM10 emissior exceed 6.57 TPY on a rolling twelve (12) more basis
- vi. Certification Requirement:

None in addition to those listed in Condition 3 this permit.

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

and Record Keeping)

Emission Methodology (Monitoring/Testing, QA/QC Limitation(s)/Standard(s) and/or Operational Procedures (as applicable)

Certification

Reporting/Compliance

- 2. Particulate Emissions:
- Emission Standards: [Reference] APC-97/0504-OPERATION, dated 08/06/2003

Limitation(s)/Standard(s)

- A. The Owner/Operator shall not cause or allo emission of particulate matter (PM10) in ex 6.57 TPY from cooling tower operations on rolling twelve (12) month basis.
- B. The Owner/Operator shall not cause or allo emissions of particulate matter in excess of grains per standard cubic foot from the cotower operations. [Reference Regulation No. 5 2.1, dated 02/01/1981]
- ii. Operational Limitation: Comply with "Conditic Applicable to Multiple Pollutants" in Conditio Table 1.c.1 (EU-82).

- iii. Compliance Method: [Reference APC-97/0504-OP dated 08/06/2003
 - A. Compliance with emission standard (A) sha based on Monitoring, Recordkeeping and Reporting Requirements.
 - B. Compliance with emission standard (B) sha vii. Certification Requirement: demonstrated by installing high efficiency eliminators having a vendor guaranteed er factor of 0.002 percent drift loss per pound cooling water circulation.
- iv. Monitoring/Testing: [Reference APC-97/0504-OPE dated 08/06/2003
 - A. The Owner/Operator shall conduct a quart test of total solids using Method 2540B of Standard Methods for the Examination of ' and Wastewater.
 - B. The Owner/Operator shall continuously me

- vi. Reporting: [Reference APC-97/0504-OPERATION, dat 08/06/2003
 - Comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.c.1.v (EU-82)

None in addition to those listed in Condition 3 this permit.

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Emission

Limitation(s)/Standard(s)

and/or Operational

Limitation(s)/Standard(s)

Methodology
(Monitoring/Testing, QA/QC
Procedures (as applicable)
and Record Keeping)

Reporting/Compliance

Certification

cooling water flow rate.

v. Recordkeeping: [Reference APC-97/0504-OPERATIO 08/06/2003]

The following records shall be maintained in accordance with Condition 3(b):

- A. Quarterly test results of total solids using N 2540B of Standard Methods for the Examin of Water and Wastewater.
- B. Continuous cooling water flow rates.

- 3. Sulfur Dioxide (SO₂):
- i. Emission Standard: [Reference APC-97/0504-OP dated 08/06/2003]

The Owner/Operator shall not cause or allow e of SO₂ in excess of 709 tons from the flare duri process upsets, planned start-ups and planned downs of gasification section, gas cooling secti

iii. Compliance Method: [Reference APC-97/0504-OP dated 08/06/2003]

Compliance shall be demonstrated as follows:.

- A. Emissions from raw syngas flaring shall be determined based on the coke and flux slu to the gasifier and the percent sulfur in the solids from the daily sample required by
- vi. Reporting:

Comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.c.1.v (EU-82)

vii. Certification Requirement:

None in addition to those listed in Condition 3

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Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification
and/or Operational Procedures (as applicable)
Limitation(s)/Standard(s) and Record Keeping)

amine acid gas removal system, combustion tu sulfur recovery unit or air separation plant in ar rolling twelve (12) month period.

ii. Operational Limitations: Comply with "Conditic Applicable to Multiple Pollutants" in Condition Table 1.c.1 (EU-82).

- Monitoring Testing requirement (A).
- B. Emissions from clean syngas flaring shall b determined from the flow and sulfur conte the clean syngas as measured by the TRS analyzer.
- iv. Monitoring/Testing: [Reference APC-97/0504-OPE dated 08/06/2003]
 - A. The Owner/Operator shall monitor the sull content in the coke slurry on a daily basis raw syngas is diverted to this flare.
 - B. The Owner/Operator shall use the Departn approved monitoring protocol to determir sulfur content in the coke slurry fed to eac gasifier. The monitoring protocol shall be to determine the rate of sulfur entering the gasifier using daily sampling and analysis f

this permit.

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Condition 3 - Table 1 (Specific Requirements)

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and/or Operational

Limitation(s)/Standard(s)

Methodology

(Monitoring/Testing, QA/QC

Procedures (as applicable)

and Record Keeping)

Reporting/Compliance

Certification

sulfur content of the coke slurry.

v. Recordkeeping: [Reference APC-97/0504-OPERATIC 08/06/2003]

The following records shall be maintained for a flaring events in accordance with Condition 3(k

- A. Hourly raw and clean syngas production rafrom each gasifier.
- B. Hourly coke and flux slurry rates to each g
- C. Sulfur content in the coke slurry sampled a analyzed daily when raw syngas is diverted flare.
- D. 24-hour rolling average and twelve (12) more rolling average sulfur content in the clean
- E. Cumulative rolling twelve (12) month flare emissions.
- F. Record of all durations of raw syngas flarin

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Condition 3 - Table 1 (Specific Requirements)

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and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

events.

4. NOx Emissions:

Emission Standard: [Reference: Air Quality Construction Application, dated May 1997 and Letter with spreadsheet attack from Mike Gritz to Ravi Rangan dated July 28, 2003

The Owner/Operator shall not cause or allow the emission of NOx in excess of 28 tons from the flare during process upsets, planned start-ups and planned shut downs of gasification section, gas cooling section, amine acid gas removal system, combustion turbines, sulfur recovery unit or air separation plant in any rolling twelve (12) month period.

Operational Limitations:

Comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.c.1 (EU-82).

Compliance Method: [Reference Regulation No. 30 Sect Reporting:

6(a)(3), dated 12/11/2000

Compliance with the Emission Standard shall be

based on Monitoring and Recordkeeping

requirements.

Monitoring/Testing: [Reference Regulation No. 30 Section 10 Sectio 6(a)(3)(i)(B), dated 12/11/2000

The Owner/Operator shall continuously monitor the type and the duration of each type of fuel

combusted in the flare.

Recordkeeping: [Reference Regulation No. 30 Section 6(a

dated 12/11/2000

The Owner/Operator shall maintain the following records in accordance with Condition 3(b):

A. Amount of raw and clean syngas flared.

None in addition to those listed in Condition

3(c)(2) of this permit.

Certification:

None in addition to those listed in Condition

3(c)(3) of this permit.

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission

Limitation(s)/Standard(s)

and/or Operational

Limitation(s)/Standard(s)

Methodology (Monitoring/Testing, QA/QC Procedures (as applicable)

and Record Keeping)

Reporting/Compliance

Certification

- B. Continuous record of the hours that each fuel combusted.
- C. Twelve (12) month running totals calculated eamonth for the previous calendar month o amount and duration of each fuel type.

CO Emissions:

Application, dated May 1997 and Letter with spreadsheet attachment from Mike Gritz to Ravi Rangan dated July 26. The Owner/Operator shall not cause or allow the emission of CO in excess of 1,117 tons from the flare during process upsets, planned start-ups and planned shut downs of gasification section, gas cooling section, amine acid gas removal system, combustion turbines, sulfur recovery unit or air separation plant in any rolling twelve (12) month period.

Emission Standard: [Reference: Air Quality Construction

Compliance Method: [Reference Regulation No. 30 Sect

6(a)(3), dated 12/11/2000]

Compliance with the Emission Standard shall be based on Monitoring and Recordkeeping requirements.

Monitoring/Testing: [Reference Regulation No. 30 Section 6(a)(3)(i)(B), dated 12/11/2000]

The Owner/Operator shall continuously monitor the type and the duration of each type of fuel combusted in the flare. Reporting:

None in addition to those listed in Condition 3(c)(2) of this permit.

Certification:

None in addition to those listed in Condition

3(c)(3) of this permit.

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Condition 3 - Table 1 (Specific Requirements)

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and/or Operational

Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

Operational Limitations:

Comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.c.1 (EU-82).

Recordkeeping: [Reference Regulation No. 30 Section 6(a dated 12/11/2000]

The Owner/Operator shall maintain the following records in accordance with Condition 3(b):

- A. Amount of raw and clean syngas flared.
- B. Continuous record of the hours that each fuel combusted.
- C. Twelve (12) month running totals calculated eamonth for the previous calendar month o amount and duration of each fuel type.

Visible Emissions:

Emission Standard: [Reference APC-97/0504-OPERATION 08/06/2003] Emissions from the flares shall be smokeless except for periods not to exceed a five (5) minutes during any two (2) consecutive

Compliance Method: [Reference APC-97/0504-OPERATI

dated 08/06/2003

Compliance with the visible Emission Standard shall be determined by the Monitoring/Testing requirement.

Reporting:

Comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.c.1.v (EU-82). Certification:

None in addition to those listed in Condition 3(c)(3) of this permit.

Monitoring/Testing: [Reference APC-97/0504-OPERATIC

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and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

Operational Limitations:

Comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.c.1 (EU-82).

08/06/2003

Compliance with the visible Emission Standard shall be determined by Reference Method 22 of Appendix "A" in 40 CFR 60.

Recordkeeping:

Comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.c.1.iv (EU-82).

Emission Unit 84:

Combined Cycle Units 84-1 and 84-2 (Emission Points 84-1 and 84-2)

Conditions Applicable to Multiple Pollutants:

Emission Standards: [Reference APC-97/0503 (A3)] The Owner/Operator shall not cause or allow emiss from the CCUs that exceed the Standards Performance for New Stationary Gas Turb specified in 40 CFR 60 Subpart GG. [Refer 40 CFR 60 Subpart GG dated 09/10/1979 for SO₂ an

Compliance Method: [Reference APC-97/0503 (A3]]

A. Compliance with the Emission Standards (A) ar A. The Owner/Operator shall submit the following (NSPS limits) shall be based on the type c combusted and/or compliance with the n stringent emission limits specified for indi pollutants for these units.

Reporting: [Reference APC-97/0503 (A3)]

semi-annual excess emissions reports. T reports for the preceding semi-annual per shall be submitted to the Department by . 31 and July 31 of each calendar year wit

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Condition 3 - Table 1 (Specific Requirements)

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and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

10/17/2000 for NOx, and Regulation No. 20 Section 11/27/1985] B. The Owner/Operator shall cause or allow emissions from the duct but hat exceed the Standards of Performance Electric Utility Steam Generating Units spein 40 CFR 60 Subpart Db. [Reference 40 CFR Subpart Db dated 10/17/2000 for SO₂ and particula and dated 08/14/2001 for NOx, and Regulation No. Section 26 dated 12/07/1988]

- C. The Department reserves the right to establish emission limitations and/or additional cor for specific compounds based on the resu the stack tests required under the Monitoring/Testing requirements.
- D. Comply with "Combined Limits" in Condition

 Table 1.f

B. Compliance with the Operational Limitations (/
(C) (pertaining to type and amount of fue burned) shall be based on record keeping requirements.
C. Compliance with Operational Limitation (B)

- C. Compliance with Operational Limitation (B)

 (pertaining to sulfur content of LSDF) sha
 based on monitoring/testing requirement
- D. [RESERVED]
- E. Compliance with the Operational Limitation (F) be based on record keeping requirement:
- F. Comply with "Combined Limits" in Condition

 Table 1.f

Monitoring/Testing: [Reference APC-97/0503 (A3)]

A. LSDF sulfur content shall be determined by AS
 D-2622 or other federal or Department apmethod.

- summary of all excess emissions for the semi-annual period. The summary shall include::
- 1. The name and location of the facility;
- The subject sources that caused the excess emissions;
- The time and date of the first observation (excess emissions;
- 4. The cause and expected duration of the ex emissions;
- The estimated amount of emissions (expre the units of applicable emission limita and
- 6. The proposed corrective actions and sched correct the conditions causing the exc emissions.
- 7. LSDF fuel usage by each CCU exceeding

Operational Limitations: [Reference APC-97/0503 (A3)]

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Condition 3 - Table 1 (Specific Requirements)

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Emission Methodology Reporting/Compliance Certification Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC and/or Operational Procedures (as applicable) Limitation(s)/Standard(s) and Record Keeping)

- A. When syngas is not fired in the combustion characteristics. may be fired in its place. The combined utilization of LSDF for both CCUs may not 11,117,452 gallons in any twelve (12) cons months.
- B. The sulfur content in the LSDF oil shall not exce B. The following records shall be maintained in weight percent.
- C. Only natural gas may be fired in the duct burne the HRSGs. The combined utilization of gas shall not exceed 930,080 mmBtu/year twelve consecutive months.
- [RESERVED]
- [RESERVED]
- F. The periods of startups, shutdowns and fuel tra (syngas to LSDF and LSDF to syngas) shall exceed 2 hours in duration.

- [RESERVED]
- of the CCUs, only low-sulfur diesel fuel (LS C. Comply with "Combined Limits" in Condition Table 1.f

Recordkeeping: [Reference APC-97/0503 (A3)]

- A. [RESERVED]
- accordance with Condition 3(b):
 - 1. Record of all operating hours of each CCU showing clearly the hours of operatio different fuel types, i.e., hours of oper with syngas and LSDF, and the amoun each fuel type consumed.
 - Record of all operating hours of the duct k of each HRSG showing clearly the hor operation and the amount of natural consumed.

11,117,452 gallons in any twelve (12) consecutive months, and natural gas t usage in the duct burners exceeding ! mm/Btu in any twelve (12) consecutiv months.

- [RESERVED]
- [RESERVED]
- 10. All periods when the LSDF sulfur content e 0.05 weight percent.
- 11. [RESERVED]
- 12. [RESERVED]
- 13. **[RESERVED]**
- D. The Owner/Operator shall notify the Departme writing prior to making any material chanwhich cause these units to fall under the Authority of Title IV of the Clean Air Act.
- Comply with "Combined Limits" in Condition

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Condition 3 - Table 1 (Specific Requirements)

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Emission Methodology Reporting/Compliance Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification and/or Operational Procedures (as applicable) Limitation(s)/Standard(s) and Record Keeping)

- G. Comply with "Combined Limits" in Condition Table 1.f
- [RESERVED]

Table 1.f

- [RESERVED]
- [RESERVED]
- The weight percent sulfur content in LSDF. Certification Requirement:
- None in addition to those listed in Condition [RESERVED]

Comply with "Combined Limits" in Condition 3, T 3(c)(3) of this permit.

Particulate Emissions:

Emission Standards: [Reference APC-97/0503 (A3)]

- A. [RESERVED]
- PM10 emissions including H₂SO₄ shall not exce following limits:
 - 0.0426 lb/mmBtu heat input when firing sy CCUs.
 - 2. 0.0431 lb/mmBtu when firing syngas in the and natural gas in the duct burners.

Compliance Method: [Reference APC-97/0503 (A3)]

Reporting:

A. Compliance with PM10 Emission Standards she Comply with "Conditions Applicable to Multiple demonstrated using stack test based emi: Pollutants" in Condition 3, Table 1.d.1.vi (EU-84). factors and fuel flow rates for the CCUs ar

burners.

burners.

B. Compliance with TSP Emission Standards shall

Certification Requirement:

None in addition to those listed in Condition

demonstrated using stack test based emi: 3(c)(3) of this permit. factors and fuel flow rates for the CCUs at

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Condition 3 - Table 1 (Specific Requirements)

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Emission Methodology Reporting/Compliance
Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification
and/or Operational Procedures (as applicable)
Limitation(s)/Standard(s) and Record Keeping)

0.0090 lb/mmBtu when firing LSDF in the CCUs.

0.0093 lb/mmBtu when firing LSDF

CCUs and natural gas in the duct burr

- C. [RESERVED]
- D. TSP emissions shall not exceed the following lin
 - 1. 0.0076 lb/mmBtu heat input when firing sy CCUs.
 - <u>2.</u> 0.0081 lb/mmBtu when firing syngas in the and natural gas in the duct burners.
 - 3. 0.0090 lb/mmBtu when firing LSDF in the C
 - <u>4.</u> 0.0093 lb/mmBtu when firing LSDF in the C and natural gas in the duct burners.

E. [RESERVED]

Operational Limitation:

Comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.d.1 (EU-84).

C. The Owner/Operator may use stack test results obtained while the CCUs are operating will burners to demonstrate compliance with respective non-duct burner emission stan for PM10 and TSP by subtracting the heat of the duct burners.

Monitoring/Testing:

- A. The Owner/Operator shall conduct the following tests annually, in accordance with Condition
 - 1. EPA Reference Method 5 for TSP.
 - EPA Reference Method 5B/202 for PM10, including H₂SO₄.
 - 3. If the Owner/Operator conducts stack test the duct burners in operation, the Owner/Operator shall calculate the errate for operation without duct burne

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission

Methodology

Reporting/Compliance

Limitation(s)/Standard(s)

(Monitoring/Testing, QA/QC Procedures (as applicable)

Certification

and/or Operational

Limitation(s)/Standard(s)

and Record Keeping)

operation by subtracting the heat inp contributed by the duct burners.

- 4. The Owner/Operator may petition the Department to decrease the frequence TSP or PM10 performance tests based results of any performance testing.
- B. Comply with "Conditions Applicable to Multipl Pollutants" in Condition 3, Table 1.d.1.iv (I

Recordkeeping:

Comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.d.1.v (EU-84).

[RESERVED]

Nitrogen Oxides (NOx):

Compliance Method: [Reference APC-97/0503 (A3)]

Reporting:

Emission Standards: [Reference APC-97/0503 (A3)]

A. Compliance with the NOx Emission Standards

NOx authorized account representative of a NOx

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance

Limitation(s)/Standard(s)

(Monitoring/Testing, QA/QC

Certification

and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

[RESERVED]

- B. The Owner/Operator shall not cause or allow the emission of NOx in excess of 360 TPY fror B. Compliance with the Operational Limitations sl CCU.
- C. The NOx emissions from each CCU shall not ex the following levels on an hourly basis:
 - 1. 15 ppmvd @ 15% O₂ when CCU burns sync without duct firing.
 - 2. 18 ppmvd @ 15% O₂ when CCU burns sync B. The CEMS shall satisfy the applicable Performa duct firing.
 - 3. 42 ppmvd @ 15% O₂ when CCU burns LSD without duct firing.
- 39 ppmvd @ 15% O₂ when CCU burns LSDF with d firing. D. The NOx emission rates from t B. CCUs shall not exceed 390 ppmvd @ 15% during startups, shutdowns and fuel trans (syngas to LSDF and LSDF to syngas).

- System (CEMS) for NOx and O₂.
- based on Recordkeeping requirements.

Monitoring/Testing: [Reference APC-97/0503 (A3]]

- A. The Owner/Operator shall operate and mainta and O₂ CEMS for the CCUs.
- Specifications in 40 CFR Part 75, Appendix and the Quality Assurance/Quality Contrc (QA/QC) procedures for NOx CEMS in accordance with 40 CFR Part 75, Appendix
- [RESERVED]

Recordkeeping: [Reference APC-97/0503 (A3]]

A. The Owner/Operator shall keep NOx CEMS date

based on Continuous Emissions Monitorii Budget source and each NOx Budget unit at the source shall submit the reports and compliance certifications required under the NOx Budget Trading Program, including those under Regulation No. 39 Sections 7, 8, and 11.

> Certification Requirement: [Reference: Permit:AQM-00] dated 05/01/2002 and Regulation No. 39 Section 6(d) da 12/11/2000

In addition to those listed in Condition 3(c)(3) of this permit, each document submitted to the Department and the Administrator pursuant to the Nox Budget requirements shall be signed and certified by the Authorized Account Representative and shall contain the following language:

"I am authorized to make this submission on

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Compliance Determination

Emission

Methodology

Reporting/Compliance

Limitation(s)/Standard(s)

(Monitoring/Testing, QA/QC

Certification

and/or Operational

Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

- E. Except during startup, shutdown and fuel trans the Owner/Operator shall not cause or all on a one (1) hour average:
 - 42 ppm @ 15% O₂ when combusting gas.
 - 2. 88 ppm @ 15% O₂ when combusting LSDF [Reference Regulation No. 12 Section 3.5, dated 11/24/15 RACT)
- F. During the ozone season (May 1 through Septe 30 of 2008), the Owner/Operator shall hol compliance account and/or its overdraft a as of the NO_x allowance transfer deadline control period, a quantity of NO_x allowand available for deduction that is equal to or than the total NOx emissions from each C that control period. [Reference: Permit:AQM-003/00016-I dated 05/01/2002 and Re

No. 39 Section 2(a) dated 12/11/00 (NOx Budget Tra

- calibration and audit results in accordance behalf of the owners and operators of the NOx Condition 3(b).
- emission of NOx in excess of the following B. Unless otherwise provided, the owners and opof the NOx Budget source and each NOx each of the following documents in accor submitted in this document and all its with Condition 3(b). This period may be extended for cause, at any time prior to tl of 5 years, in writing by the permitting au or the Administrator.
 - Regulation No. 39 Section 6 and all documents that demonstrate the trut statements in the account certificate and documents shall be retained on s imprisonment." the source beyond such 5 year perioc

Budget sources or NOx Budget units for which the submission is made. I certify under penalty of law that I have personally examined, and am unit at the source shall keep on site at the familiar with, the statements and information attachments. Based on my inquiry of those individuals with primary responsibility for obtaining the information, I certify that the statements and information are to the best of my The account certificate of representation u knowledge and belief true, accurate, and complete. I am aware that there are significant penalties for submitting false statements and information or omitting required statements and representation; provided that the cerl information, including the possibility of fine or

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

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and/or Operational

Limitation(s)/Standard(s)

Methodology
(Monitoring/Testing, QA/QC
Procedures (as applicable)
and Record Keeping)

Reporting/Compliance
Certification

Program)]

Operational Limitations: [Reference APC-97/0503 (A3)]

- A. NOx control shall be achieved by injecting nitrough gas into the combustion chambers of the when burning syngas and by steam inject when burning LSDF.
- B. Except during start ups, shut downs and fuel tr (syngas to LSDF and LSDF to syngas), the shall not be operated unless the NOx con measure described in Operational Limit (A is operating properly.

such documents are superseded beca the submission of a new account cert of representation under Regulation N Section 6 changing the NOx authoriza account representative.

- $\underline{2}$ All emissions monitoring information, in accordance with Regulation No. 39 S ϵ
- Copies of all reports, compliance certificati and other submissions and all records or required under the NOx Budget Tr Program.
- Copies of all documents used to complete Budget permit application and any ot submission under the NOx Budget Tr Program or to demonstrate complian the requirements of the NOx Budget Program.

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Procedures (as applicable)

Emission Methodology Reporting/Compliance

(Monitoring/Testing, QA/QC Limitation(s)/Standard(s)

Certification

and/or Operational

Limitation(s)/Standard(s) and Record Keeping)

> Records demonstrating that any unit exem under Regulation No. 39 Section 3(b) regulation is retired. The owner(s) o operator(s) of that unit bears the burd proof that the unit is retired.

[Reference: Permit:AQM-003/00016-I dated 05/01/2002 a Regulation No. 39 Sections 7, 8 and 11 dated 12/11/00

Carbon Monoxide (CO):

Emission Standards: [Reference APC-97/0503 (A3)]

A. [RESERVED]

- CO emissions on an hourly basis shall not exce following limits:
 - 1. 0.051 lb/mmBtu heat input when firing syn C. [RESERVED] CCUs without duct burners.
 - 2. 0.069 lb/mmBtu when firing syngas in the (Monitoring/Testing: [Reference APC-97/0503 (A3)] and natural gas in the duct burners.

Compliance Method: [Reference APC-97/0503 (A3]]

Compliance with the CO Emission Standards shall

- be based on the following methods:
- B. [RESERVED]

A.. CEMs for the CCUs.

Reporting:

Comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.d.1.vi (EU-84).

Certification Requirement:

None in addition to those listed in Condition

3(c)(3) of this permit.

A. The Owner/Operator shall operate and mainta

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance (Monitoring/Testing, QA/QC Certification Limitation(s)/Standard(s) and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

0.048 lb/mmBtu when firing LSDF in the CC

without duct burners.

- - natural gas in the duct burners.
- C. The above lb/mmBtu limits shall not apply du periods of startup, shutdown and fuel trar (syngas to LSDF and LSDF to syngas). Th Owner/Operator shall follow good air pol control practices to minimize CO emission

during these periods. Operational Limitations: [Reference APC-97/0503 (A3)]

ply with "Conditions Applicable to Multiple Polluta Condition 3, Table 1.d.1 (EU-84).

Volatile Organic Compounds (VOC):

Emission Standards: [Reference APC-97/0503 (A3)]

A. [RESERVED]

CEMS for the CCUs.

- B. [RESERVED]
- 4. 0.067 lb/mmBtu when firing LSDF in the CC C. The CO CEMS shall satisfy the applicable Perfo Specifications in 40 CFR part 60, Appendix The QA/QC procedures for the CO CEMS established in accordance with the proced 40 CFR Part 60 Appendix "F."

Recordkeeping:

The Owner/Operator shall maintain CO CEMS data, calibration and audit results in accordance with Condition 3(b).

Compliance Method: [Reference APC-97/0503 (A3]] Reporting:

A. Compliance with the VOC Emission Standards

Comply with "Conditions Applicable to Multiple

demonstrated using stack test based emi: Pollutants" in Condition 3, Table 1.d.1.vi (EU-84).

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and/or Operational

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance (Monitoring/Testing, QA/QC Certification Limitation(s)/Standard(s)

Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

- B. VOC emissions shall not exceed the following I
 - 1. 0.0011 lb/mmBtu heat input when firing sy CCUs without duct burners.
 - 2. 0.0048 lb/mmBtu when firing syngas in the and natural gas in the duct burners.
 - 3. 0.0082 lb/mmBtu when firing LSDF in the C without duct burners.
 - 4. 0.0108 lb/mmBtu when firing LSDF in the C and natural in the duct burners.

Operational Limitations:

Comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.d.1 (EU-84).

factors and fuel flow rates for the CCUs at

burners.

B. The Owner/Operator may use stack test result: None in addition to those listed in Condition obtained while the CCUs are operating wi 3(c)(3) of this permit. burners to demonstrate compliance with respective non-duct burner emission stan for VOC by subtracting the heat input of burners.

Monitoring/Testing:

A. The Owner/Operator shall conduct annually ar Reference Method 25 A stack test for VO accordance with Condition 3(b). The Owner/Operator may petition the Depart decrease the frequency of VOC performan tests based on the results of any performa testing.

Certification:

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission

Limitation(s)/Standard(s)

and/or Operational

Limitation(s)/Standard(s)

Methodology

(Monitoring/Testing, QA/QC

Procedures (as applicable)

and Record Keeping)

Reporting/Compliance

Certification

- B. If the Owner/Operator conducts stack testing \(\text{duct burners in operation, the Owner/Operation shall calculate the emission rate for operation without duct burner operation by subtract heat input contributed by the duct burner
- C. Comply with "Conditions Applicable to Multipl Pollutants" in Condition 3, Table 1.d.1.iv (I

Recordkeeping:

Comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.d.1.v (EU-84).

[RESERVED]

[RESERVED]

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology

Reporting/Compliance

Limitation(s)/Standard(s)

(Monitoring/Testing, QA/QC

Certification

and/or Operational

Procedures (as applicable)

Limitation(s)/Standard(s)

and Record Keeping)

operating data.

Visible Emissions:

Emission Standard: [Reference APC-97/0503 (A3)]
The Owner/Operator shall not cause or allow the emission of visible air contaminants from the CCUs in excess of twenty percent (20%) opacity for an aggregate of more than three (3) minutes in any one (1) hour period, or more than fifteen (15) minutes in any twenty-four (24) hour period.

Operational Limitations:

Comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.d.1 (EU-84).

Compliance Method: [Reference APC-97/0503 (A3)]
Compliance with the visible Emission Standard shall be based on Monitoring/Testing requirements and on information available to the Department which may include, but is not limited to, monitoring results, opacity and process

Monitoring/Testing: [Reference APC-97/0503 (A3]]
The opacity of visible emissions shall be verified quarterly by EPA Reference Method No. 9 in accordance with Section 1.5 (c) of Regulation No. 20 for any calendar quarter during which No. 2 fuel oil is fired in the combustion chambers of the CCUs, unless the Owner/Operator can demonstrate that verification for that calendar quarter was not practicable due to the length of

Reporting:

The Owner/Operator shall provide quarterly reports of all periods of opacity exceedances in the quarterly excess emission report required by Condition 3, Table 1,d.1.vi.C.

Certification:

None in addition to those listed in Condition 3(c)(3) of this permit.

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Limitation(s)/Standard(s)

and/or Operational

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology

(Monitoring/Testing, QA/QC

Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

Reporting/Compliance

Certification

time fuel oil was fired in the combustion chambers or other issues demonstrating impracticability. The Owner/Operator shall, however, perform at least one Method No. 9 verification during each calendar year. If opacity readings over 20% are recorded at any time, the Department reserves the right to require the Owner/Operator to conduct more frequent visible emissions observations and may include the requirement to install a COMS.

Recordkeeping:

In addition to complying with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.d.1.v (EU-84), the Owner/Operator shall keep the opacity readings recorded in accordance with the Monitoring/Testing requirements when

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology

Reporting/Compliance

Limitation(s)/Standard(s)

(Monitoring/Testing, QA/QC

Certification

and/or Operational

Procedures (as applicable)

Limitation(s)/Standard(s)

and Record Keeping)

LSDF is fired in the combustion chambers of the CCUs.

Facility-Wide: The following permit conditions ar applicable to all emission units listed in Condi No. 1 of this permit and any insignificant activ listed in Regulation No. 30 Appendix A operat the Owner/Operator.

Conditions applicable to Multiple Pollutants:

Operational Limitations:

A. At all times, including periods of startup, shutd and malfunction, the owner or operator sl maintain and operate the equipment and processes covered by this Permit, includin structural and mechanical components an associated air pollution control equipmen manner consistent with good air pollutior

Compliance Method:

Compliance shall be based on information available to the Department which may include, but is not limited to, monitoring/testing results, opacity and process operating data.

Monitoring & Testing:

None in addition to those listed in Condition

3(b)(1)(ii) of this permit.

Reporting Requirement:

None in addition to those listed in Condition

3(c)(2)(ii)(B) of this permit.

Certification Requirement:

None in addition to those listed in Condition

3(c)(3) of this permit.

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance

Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification

and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

control practice for minimizing emissions.

B. [RESERVED] Recordkeeping:

None in addition to those listed in Condition

3(b)(2) of this permit.

Odor:

Emission Standard: [Reference APC-97/0504]

Odors from this source shall not be detectable beyond the plant property lines in quantities which cause a condition of air pollution as "air pollution" is defined in Regulation 1 of Delaware's Regulations Governing the Control of Air

Pollution. [State Enforceable Only]

Operational Limitations:

None in addition to those listed in Condition 3(a) of this permit.

Compliance Method: [Reference Regulation No. 30 Sect dated 12/11/2000]

Compliance with the emission standard of this condition shall be demonstrated in accordance with the monitoring/testing and record keeping requirements of this condition and based on information available to the Department which may include, but is not limited to, monitoring results and process operating data.

Monitoring & Testing: [Reference Regulation No. 19 Se dated 2/1/81]

Includes but is not limited to scentometer tests,

Reporting Requirement:

All records indicating exceedance of the standard in accordance with Condition 3(c)(2) of this permit

Certification Requirement:

None in addition to those listed in Condition

3(c)(3) of this permit.

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Methodology

Emission

(Monitoring/Testing, QA/QC

Reporting/Compliance

Limitation(s)/Standard(s) and/or Operational

Procedures (as applicable)

Certification

Limitation(s)/Standard(s)

and Record Keeping)

air quality monitoring, and affidavits from affected citizens and investigators.

Recordkeeping: [Reference Regulation No. 30 Section 6(a dated 12/11/2000]

Records of all monitoring/testing shall be maintained on site in accordance with Condition 3(b).

Visible Emissions:

Emission Standard: [Reference Regulation No. 14 Section dated 07/17/1984]

The Owner/Operator shall not cause or allow the emission of visible air contaminants and/or smoke from a stationary or mobile source, the shade or appearance of which is greater than twenty (20%) percent opacity for an aggregate of more than three (3) minutes in any one (1) hour or more than

Compliance Method: [Reference Regulation No. 14 Sect dated 07/17/1984 and Regulation No. 30 Section 6(a)(3) 12/11/2000]

Except for units where compliance with the visible emission standard is required to be demonstrated by a COMS or where compliance is otherwise specified within this permit, compliance with the visible Emission Standard of this condition shall be demonstrated in accordance with Subsection

Reporting:

All records indicating exceedances of the standard in accordance with Condition 3(c)(2) of this permit.

Certification:

None in addition to those listed in Condition 3(c)(3) of this permit.

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance
Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification
and/or Operational Procedures (as applicable)
Limitation(s)/Standard(s) and Record Keeping)

fifteen (15) minutes in any twenty-four (24) hour period.

1.5(c) of Regulation No. 20 and the record keeping requirements of this condition.

Operational Limitations:

Comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.e.1 (Facility-wide).

Monitoring/Testing:

- A. [RESERVED]
- B. For sources not subject to a specific visible em requirement within this permit, the Owner/Operator shall conduct weekly quobservations to determine the presence covisible emissions.
 - If visible emissions are observed, the Owner/Operator shall take corrective and/or determine compliance in acco with subparagraph 3 below.
 - 2. If no visible emissions are observed or are permitted limits, no further action is required.

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Limitation(s)/Standard(s)

and/or Operational

Limitation(s)/Standard(s)

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology

(Monitoring/Testing, QA/QC

Procedures (as applicable)

and Record Keeping)

Reporting/Compliance

Certification

3. If required under subparagraph 1 above, tl
Owner/Operator shall, in accordance
Regulation No. 20 Section 1.5, conduobservations at fifteen second intervaperiod of not less than one hour exce
the observations may be discontinued
whenever a violation of the standard
recorded. The additional procedures
qualification and testing to be used for
visually determining the opacity shall
those specified in Section 2 and 3 (ex
Section 2.5 and the second sentence
Section 2.4) of reference Method 9 se

[Reference Regulation No. 30 Section 6(a)(3) dated 12/11/

1982..

in Appendix A, 40 CFR Part 60 revised

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance

Limitation(s)/Standard(s)

(Monitoring/Testing, QA/QC Procedures (as applicable)

Certification

and/or Operational

and Record Keeping)

Limitation(s)/Standard(s)

Recordkeeping: [Reference Regulation No. 30 Section 6(a dated 12/11/2000

Observation records shall be maintained on site in accordance with Condition 3(b).

Combined Limits: The following permit conditions are applicable to multiple emission units as noted below:

Conditions Applicable to Multiple Pollutants: **Operational Limitations**

During single train operation of the gasifier, the sul content in the clean syngas shall not exceed ! ppmvd on a 24-hour rolling average basis and ppmvd on a twelve month rolling average bas measured by the TRS analyzer. Within 60 da achieving sustained two train operation at the rate, the Owner/Operator shall propose for the Department's approval a short term and annu limits for two gasifier train operations. In the period, during two train operations, the sulfur

ipliance Method: [Reference APC-90/0288 (A5), APC-90/ (A6), APC-90/0290 (A5) and APC-97/0503 (A3)]

on the TRS CEMS

Compliance with Operational Limitation (C) shall be on recordkeeping.

Monitoring/Testing [Reference APC-90/0288 (A5), APC-90 (A6), APC-90/0290 (A5) and APC-97/0503 (A3)]

The Owner/Operator shall continuously monitor an record the concentration (dry basis) of TRS in sync before it is combusted in any fuel burning device.

Reporting: [Reference APC-90/0288 (A5), APC-90/0289 (A APC-90/0290 (A5) and APC-97/0503 (A3)]

Compliance with Operational Limitation (A) shall be All stack test emission testing and monitor certifica testing shall be performed in accordance with Sect 3(b)(1)(iii).

> The Owner/Operator shall submit the following semi-annual excess emissions reports. The repor the preceding semi-annual period shall be submitte the Department by January 31 and July 31 of eac calendar year with a summary of all excess emissithe semi-annual period. The summary shall include The name and location of the facility;

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance

Certification Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC

and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

24 hour rolling average basis. [Reference APC-(A5), APC-90/0289 (A6), APC-90/0290 (A5) and APC-97. (A3)1

RESERVED]

The Owner/Operator shall not cause or allow the u any fuel having a sulfur content greater than 1.0 % weight and any distillate fuel oil having a sulfur con greater than 0.3 % by weight in any fuel burning equipment. [Reference Regulation No. 8 Sections 2.2, dated 05/09/1985]

in the clean syngas shall not exceed 830 ppm TRS monitor shall be located downstream of all prc The subject sources that caused the excess emiss steps which impact the composition of syngas prior The time and date of the first observation of the exbeing combusted in any fuel burning device. The monitor shall conform to the QA/QC requirements recommended by the manufacturer's specifications listed in the QA/QC Plan for the TRS monitor. The monitor shall conform to Performance Specification 40 CFR Part 60, Appendix "B." Relative accuracy evaluations shall be conducted using Method 15 of CFR Part 60, Appendix "A." [Reference APC-90/0288] APC-90/0289 (A6), APC-90/0290 (A5) and APC-97/0503 (A3)]

[RESERVED]

Recordkeeping: [Reference APC-90/0288 (A5), APC-90/(APC-90/0290 (A5) and APC-97/0503 (A3)]

The Owner/Operator shall maintain all records nec for determining compliance with this permit in acco with Condition 3.b of this Permit.

The following records shall be maintained:

All 24-hour rolling and twelve (12) month roll averages of sulfur content in clean syngas as measured by the TRS analyzer.

emissions:

The cause and expected duration of the excess emissions:

The estimated amount of emissions (expressed in units of applicable emission limitation);

The proposed corrective actions and schedule to co the conditions causing the excess emissions.

All periods during single train operation when the 2 rolling average sulfur content in the syngas exceed ppmv (dry) and the twelve month rolling average si content in the syngas exceeds 480 ppmv (dry) bas measured by the TRS analyzer; and

All periods during two train operation when the 24-l rolling average sulfur content in the syngas exceed ppmv (dry) as measured by the TRS analyzer.

The Owner/Operator shall submit the followin quarterly CEMS reports by January 31, A 30, July 31 and October 31 of each calend year:

[RESERVED] 1.

The SO2 and NOX CEMS reports shall includ report of excess emissions, quarterly audi

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance

Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification

and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

results, data capture for the period and de out of control periods.

articulate Emissions:

Emission Standards: [Reference APC-90/0288 (A5), APC-9 (A6), APC-90/0290 (A5) and APC-97/0503 (A3)]

The Owner/Operator shall not cause or allow the e of particulate matter (PM10) in excess of 311 from the CCUs (Emission Units 84-1 and 84-Boilers 80-1, 80-2 and 80-3, combined (inclus H₂SO₄ mist) on a rolling twelve (12) month be

The Owner/Operator shall not cause or allow the e of total suspended particulate (TSP) in exces 78.7 TPY from the CCUs (Emission Units 84-84-2) and Boilers 80-1, 80-2 and 80-3, combi

The Owner/Operator shall not cause or allow the e of particulate matter in excess of 0.3 lb/mmBl 1. maximum two (2) hour average, from any fue 2. burning equipment. [Reference Regulation No. 4 2.1, dated 2/1/1981]

Operational Limitation:

nply with "Conditions Applicable to Multiple Pollutar Condition 3, Table 1.a.2.

Compliance Method [Reference APC-90/0288 (A5), APC (A6), APC-90/0290 (A5) and APC-97/0503 (A3)]

Compliance with PM10 Emission Standards shall be demonstrated using stack test based emissic factors and fuel flow rates for the CCUs, duct burners and boilers.

Boilers 80-1, 80-2 and 80-3, combined (incluse H₂SO₄ mist) on a rolling twelve (12) month be demonstrated using stack test based emissice of total suspended particulate (TSP) in exces Compliance with TSP Emission Standards shall be demonstrated using stack test based emissice factors and fuel flow rates for the CCUs, duct burners and boilers.

Monitoring/Testing:

84-2) and Boilers 80-1, 80-2 and 80-3, combi The Owner/Operator shall conduct the following states annually, in accordance with Condition:

- EPA Reference Method 5 for TSP.
 - EPA Reference Method 5B/202 for PM10, including H₂SO₄.
- 3. The Owner/Operator may petition the Departo decrease the frequency of TSP or performance tests based on the resurant performance testing.

Comply with "Conditions Applicable to Multiple Poll in Condition 3, Table 1.a.2.iii. Recordkeeping:

Reporting:

nply with "Conditions Applicable to Multiple Pollutar Condition 3, Table 1.a.2.v .

Certification Requirement:

e in addition to those listed in Condition 3(c)(3) of t permit.

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance

Certification Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC

and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

Sulfur Dioxide (SO₂):

Emission Standards: [Reference APC-90/0288 (A5), APC-(A6), APC-90/0290 (A5) and APC-97/0503 (A3)]

of SO2 in excess of 2079.7 TPY from the CC (Emission Units 84-1 and 84-2) and Boilers 8 (CMS) for Boilers 80-1 and 80-2. 80-2 and 80-3, combined.

Operational Limitations Comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.a.2.

mply with "Conditions Applicable to Multiple Polluta Condition 3, Table 1.a.2. iv .

Compliance Method: [Reference APC-90/0288 (A5), API (A6), APC-90/0290 (A5) and APC-97/0503 (A3)] Compliance with the SO₂ Emission Standards shall be based on Continuous Emissions The Owner/Operator shall not cause or allow the e Monitoring System (CEMS) for Boiler 80-3 and the CCUs and the H₂S Continuous Monitoring System

> Monitoring/Testing: [Reference APC-90/0288 (A5), APC-(A6), APC-90/0290 (A5) and APC-97/0503 (A3)1

> The Owner/Operator shall operate and maintain St CEMS for Boiler 80-3 and the CCUs and H₂S for Boilers 80-1 and 80-2.

The SO₂ CEMS for Boiler 80-3 and the CCUs shall conform to Performance Specification 2 of 40 CFR Appendix "B," and the Quality Assurance/Quality (QA/QC) procedures shall be established in accord with 40 CFR 60, Appendix "F."v. Recordkeeping [Reference APC-90/0288 (A5), APC-90/0289 (A6), APC-90/0290 (A5) and APC-97/0503 (A3)] The Owner/Operator shall maintain SO2 CEMS da

calibration and audit results in accordance with Co 3(b).

Compliance Method: [Reference APC-90/0288 (A5), APC-90/0289 (A6), APC-90/0290 (A5) and APC-97/0503 (A3)] Reporting:

ply with "Conditions Applicable to Multiple Pollutar Condition 3, Table 1.a.2.v.

Certification Requirement:

e in addition to those listed in condition 3(c)(3) of the permit.

Reporting:

mply with "Conditions Applicable to Multiple Polluta

Nitrogen Oxides (NOx):

Emission Standards: [Reference APC-90/0288 (A5), APC-9

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance

Certification Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC

and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

(A6), APC-90/0290 (A5) and APC-97/0503 (A3)]

The Owner/Operator shall not cause or allow the e of NOx in excess of 1,261 TPY from the CCL (Emission Units 84-1 and 84-2) and Boilers 8 80-2 and 80-3, combined on a rolling twelve (month basis.

Operational Limitations:

ply with "Conditions Applicable to Multiple Pollutar Condition 3, Table 1.a.2.

Compliance with the NOx Emission Standards sh Condition 3, Table 1.a.2.v.. based on Continuous Emissions Monitoring Syster (CEMS) for NOx and CO₂ for Boilers 80-1, 80-2 an and the CCUs.

Monitoring/Testing: [Reference APC-90/0288 (A5). APC-90/0289 (A6), APC-90/0290 (A5) and APC-97/0503 (A3)] The Owner/Operator shall operate and maintain and CO2 or O2 CEMS for the boilers and the respectively.

The NOx and CO₂/O₂ CEMS for boilers shall cor the applicable Performance Specifications ir CFR 75, Appendix "A". The QA/QC procedu NOx and CO₂/O₂ CEMS shall be established accordance with 40 CFR 75. Appendix "B."

Recordkeeping: [Reference APC-90/0288 (A5), APC-90/0289 (A6), APC-90/0290 (A5) and APC-97 (A3)

The Owner/Operator shall maintain NOx CEMS d calibration and audit results in accordance with Co 3(b).

Compliance Method: [Reference APC-90/0288 (A5), APC-90/0289 (A6), APC-90/0290 (A5) and APC-97/0503 (A3)] pliance with the CO Emission Standards shall be

Stack test based emissions factor and fuel flow rate

Certification Requirement: None, in addition to the listed in Condition 3(c)(3) of this permit.

Reporting:

ply with "Conditions Applicable to Multiple Pollutar Condition 3, Table 1.a.2.v.

Certification Requirement:

Carbon Monoxide (CO):

Emission Standards: [Reference APC-90/0288 (A5), APC-(A6), APC-90/0290 (A5) and APC-97/0503 (A3)]

The Owner/Operator shall not cause or allow the e demonstrated by the following methods: of CO in excess of 470.2 TPY from the CCUs (Emission Units 84-1 and 84-2) and Boilers 8 Boilers 80-1 and 80-3.

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance

Certification Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC

and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

80-2 and 80-3, combined on a rolling twelve (CEMS for Boiler 80-2 and the CCUs. month basis.

e in addition to those listed in Condition 3(c)(3) of t permit.

Operational Limitations:

aply with "Conditions Applicable to Multiple Pollutar Condition 3, Table 1.a.2.

Monitoring/Testing: [Reference APC-90/0288 (A5), APC-

(A6), APC-90/0290 (A5) and APC-97/0503 (A3)] The Owner/Operator shall operate and maintain Co CEMS for Boiler 80-2 and the CCUs.

The QA/QC procedures for the CO CEMS shall be established in accordance with the procedure CFR Part 60, Appendix "F."

For Boilers 80-1 and 80-3, the Owner/Operator sha conduct annually an EPA Reference Method stack test for CO. The Owner/Operator may the Department to decrease the frequency of performance tests based on the results of any performance testing.

ecordkeeping:

For Boiler 80-2 and the CCUs, the Owner/Operator maintain CO CEMS data, calibration and aud results in accordance with Condition 3(b).

For Boilers 80-1 and 80-3 the Owner/Operator sha comply with "Conditions Applicable to Multiple Pollutants" in Condition 3, Table 1.a.2.iv .

Compliance Method: [Reference APC-90/0288 (A5), APC-90/0289 (A6), APC-90/0290 (A5) and APC-97/0503 (A3)] pliance with the VOC Emission Standards shall be The Owner/Operator shall not cause or allow the e demonstrated using stack test based emissions fac

ply with "Conditions Applicable to Multiple Pollutar Condition 3, Table 1.a.2.v.

Volatile Organic Compounds (VOC): Emission Standards: [Reference APC-90/0288 (A5), APC-(A6), APC-90/0290 (A5) and APC-97/0503 (A3)]

Reporting:

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance

Certification Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC

and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

of VOC in excess of 22.7 TPY from the CCU: and fuel flow rates for the boilers and CCUs. (Emission Units 84-1 and 84-2) and Boilers 8 80-2 and 80-3, combined on a rolling twelve (month basis.

Operational Limitations:

1ply with "Conditions Applicable to Multiple Pollutar Condition 3, Table 1.a.2.

Sulfuric Acid Mist (H₂SO₄):

Emission Standards: [Reference APC-90/0288 (A5), APC-(A6), APC-90/0290 (A5) and APC-97/0503 (A3)]

The Owner/Operator shall not cause or allow the e of H₂SO₄ in excess of 235.4 TPY from the CC (Emission Units 84-1 and 84-2) and Boilers 8 Compliance for the boiler 80-3 and the CCUs shall 80-2 and 80-3, combined on a rolling twelve (month basis.

Operational Limitations:

ply with "Conditions Applicable to Multiple Pollutar Condition 3, Table 1.a.2.

Monitoring/Testing:

The Owner/Operator shall conduct annually an EP. Reference Method 25 A stack test for VOC, ir accordance with Condition 3(b). The Owner/Operator may petition the Department decrease the frequency of VOC performance based on the results of any performance testi Comply with "Conditions Applicable to Multiple Poll in Condition 3, Table 1.a.2.iii .

Recordkeeping:

ply with "Conditions Applicable to Multiple Pollutar Condition 3, Table 1.a.2.iv.

Compliance Method: [Reference APC-90/0288 (A5)]. APC-90/0289 (A6), APC-90/0290 (A5) and APC-97/0503 (A3)] Compliance with the H₂SO₄ Emission Standards sh demonstrated using stack test based emissio factors and fuel flow rates for the boilers and

demonstrated by applying the stack test base to H₂SO₄ conversion factor to the CEMS-mon SO₂ emissions.

Compliance for the Boilers 80-1 and 80-2 shall be demonstrated by applying the fuel gas monitor H₂S content to the H₂SO₄ conversion factor.

Certification:

e in addition to those listed in Condition 3(c)(3) c permit.

Reporting:

ply with "Conditions Applicable to Multiple Pollutar Condition 3, Table 1.a.2.v.

Certification:

e in addition to those listed in Condition 3(c)(3) of t permit.

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance

Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC Certification

and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

Monitoring/Testing:

The Owner/Operator shall conduct annually an EP. Reference Method 8 stack test for H₂SO₄, in according with Condition 3(b). The Owner/Operator may pet the Department to decrease the frequency of H₂SC performance tests based on the results of any performance testing.

Comply with "Conditions Applicable to Multiple Poll in Condition 3, Table 1.a.2.iii .

Recordkeeping:

nply with "Conditions Applicable to Multiple Pollutar Condition 3, Table 1a.1iv.

iii. Compliance Method: [Reference APC-90/0288 (A5 APC-90/0289 (A6), APC-90/0290 (A5) and APC-97/0503 (A3)] pliance with the Pb Emission Standard shall be demonstrated by firing desulfurized fuel gas or cleasyngas in the boilers and either clean syngas or LS the CCUs and natural gas in the duct burners.

Monitoring/Testing:

nply with "Conditions Applicable to Multiple Pollutar Condition 3, Table 1.a.2.iii .

Recordkeeping:

ead (Pb):

Emission Standard: [Reference APC-90/0288 (A5), APC-90 (A6), APC-90/0290 (A5) and APC-97/0503 (A3)]

The Owner/Operator shall not cause or allow the e of Pb in excess of 0.02 TPY from the CCUs (Emission Units 84-1 and 84-2) and Boilers 8 80-2 and 80-3, combined on a rolling twelve (month basis.

Operational Limitations:

nply with "Conditions Applicable to Multiple Pollutar Condition 3, Table 1.a.2

Reporting:

mply with "Conditions Applicable to Multiple Polluta Condition 3, Table 1.a.2.v.

Certification:

ne in addition to those listed in Condition 3(c)(3 permit.

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Condition 3 - Table 1 (Specific Requirements)

Compliance Determination

Emission Methodology Reporting/Compliance

Limitation(s)/Standard(s) (Monitoring/Testing, QA/QC

Certification

and/or Operational Procedures (as applicable)

Limitation(s)/Standard(s) and Record Keeping)

nply with "Conditions Applicable to Multiple Pollutar Condition 3, Table 1.a.2.iv .

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Condition 4. Operational Flexibility

- a. In addition to the operational flexibility specifically provided in the terms and conditions detailed in Condition 3 - Table 1 of this permit, the Owner/Operator is authorized to make any change within the facility which contravenes the terms and conditions of this permit without a permit revision if the change:
 - 1. Is not a modification or otherwise prohibited under any provision of Title I of the Act or the State Implementation Plan (SIP); and [Reference Regulation No. 30 Section 6(h), dated 12/11/2000].
 - 2. Does not involve a change in any compliance schedule date; and [Reference Regulation No. 30 Section 6(h), dated 12/11/2000]
 - 3. Does not result in a level of emissions exceeding the emissions allowable under this permit, whether expressed herein as a rate of emissions or in terms of total emissions. [Reference Regulation No. 30 Section 6(h), dated 12/11/2000]
- b. Before making a change under the provisions of Condition 4(a) of this permit, the Owner/Operator shall provide advance written notice to the Department and to the EPA in accordance with Condition 3(c)(2)(iii) of this permit. [Reference Regulation No. 30 Section 6(h)(1), dated 12/11/2000
- c. The Owner/Operator shall keep records of any change made under Condition 4 of this permit in accordance with Condition 3(b)(2)(iv) of this permit. [Reference Regulation No. 30 Section 6(h)(1), dated 12/11/2000

Condition 5. Compliance Schedule

This permit does not contain a compliance schedule. [Reference Regulation No. 30, Section (6)(c)(3), dated 12/11/2000]

Condition 6. Permit Shield.

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Compliance with the terms and conditions of this permit shall constitute compliance with 7 Del. C. Chapter 60 for the discharge of any air contaminant specifically identified in the permit application as of the day of permit issuance. However, nothing in this permit shield shall in any way limit or affect the following:

- 1. The provisions of section 303 (Emergency Orders) of the Act, including the authority of the Administrator under that section; or
- 2. The liability of an owner or operator of a source for any violation of applicable requirements prior to or at the time of permit issuance; or
- 3. The applicable requirements of the acid rain program consistent with section 408(a) of the Act; or
- 4. The ability of EPA to obtain information from a source pursuant to section 114 of the Act. [Reference Regulation No. 30 Sections 6(f)(4) dated 12/11/00.

The permit shield granted in Condition 6 of this permit shall not extend to any changes made pursuant to Condition 2(m)(3) [Minor Permit Modifications] or Condition 4 [Operational Flexibility] of this permit. [Reference Regulation No. 30 Sections 6(h)(2) dated 12/11/00, 7(e)(1)(vi) dated 12/11/00, and 7(e)(2)(vi) dated 12/11/00]

REVISION HISTORY

Date	Number	Revision Type	Description	Pages Revised
1/11/2005	QM-003/00016-Part 3	/A	itial issuance	/A
1/10/2005	QM-003/00016-Part 3	dministrative	nange in Responsible Official	

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pc: Dover Title V File Bruce Steltzer